

Application field

Pizzato Elettrica widens its own range of products making a new series of safety switches hinge-shaped, where safety and style are melted in one single product.

The switch is completely integrated in the mechanical hinge, to result practically invisible to an inexperienced eye. This guarantees a higher safety because a switch hard to identify is consequently also more difficult to defeat. The assembly without visible screws and the pleasant line, make the switch perfectly integrated also with guards of modern design machinery.

In order to complete the offer complementary hinges with purely mechanics functions are available.



Operating point regulation



The switches operating point can be regulated through a simple Phillips screwdriver. The operating point regulation allows the setting possibility (up to 4°) for large guards. After the setting, it's always necessary to close the hole through the suitable supplied safety seal plug.

Variations of the activation base angle



New versions with the switch activation angle equal to a multiple of 15° (e.g. 45° or 90°) are available on request. The different activation angle does not invalidate the possibility to adjust the operating point through the switch adjusting screws. The variation of the operating angle does not alter the switch maximum mechanical travel.

M12 integrated connector version



Versions with connection from the top or the bottom are available with M12 integrated connector. The application of versions with connector allows a faster wiring when it's necessary to move guards from test line to final user.

Opening angle up to 180°



The mechanical design of the switch allows the application also onto protections up to 180° opening angle.

Protection degree IP67 and IP69K

IP69K
IP67

The HP series switches by Pizzato Elettrica, besides having an IP67 protection degree, have passed the test proving their IP69K protection degree according to the prescriptions established by the DIN 40050 standard. Therefore they are suitable for use in machineries

subjected to intense washing with high pressure and high temperature water jets and for any condition or environment where a particular attention for cleanness and hygiene is required, such as in food or pharmaceutical industry.

Versions for glass or polycarbonate doors



It's available a variation of the switch shape specifically designed for glass and polycarbonate doors without frame. The wider supporting arm and the spaced fixing points facilitate the installation and prevent the cracking caused by holes too near the guard edge.

However, it is necessary to verify that the door mechanical stop is not performed by the switch.

Cable with connector from back



This cable and M12 connector from back is the best combination between aesthetics and connection ease. When machineries have to be assembled by the final customer, this solution allows to hide the wiring and at the same time to easily connect or disconnect it from inside the machinery.

Additional hinges



To complete the installation, different additional hinge are available to be used in different combinations based on the guard weight.

These hinges keep the same aesthetics and without the electrical part their price is lower.

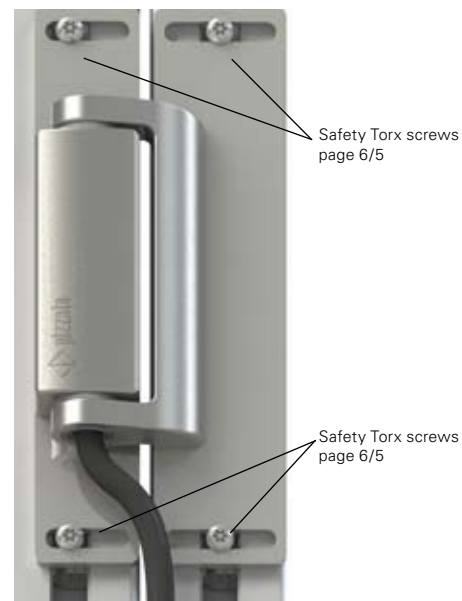
Application examples



- Switch without supports
- Rear fixing
- Cable output from back



- Switch with angular supports for profiles with slots
- Fixing through internal screws
- Connector output from bottom



- Switch with plane supports for profiles with slots
- Fixing through front screws
- Cable output from bottom

Closed door

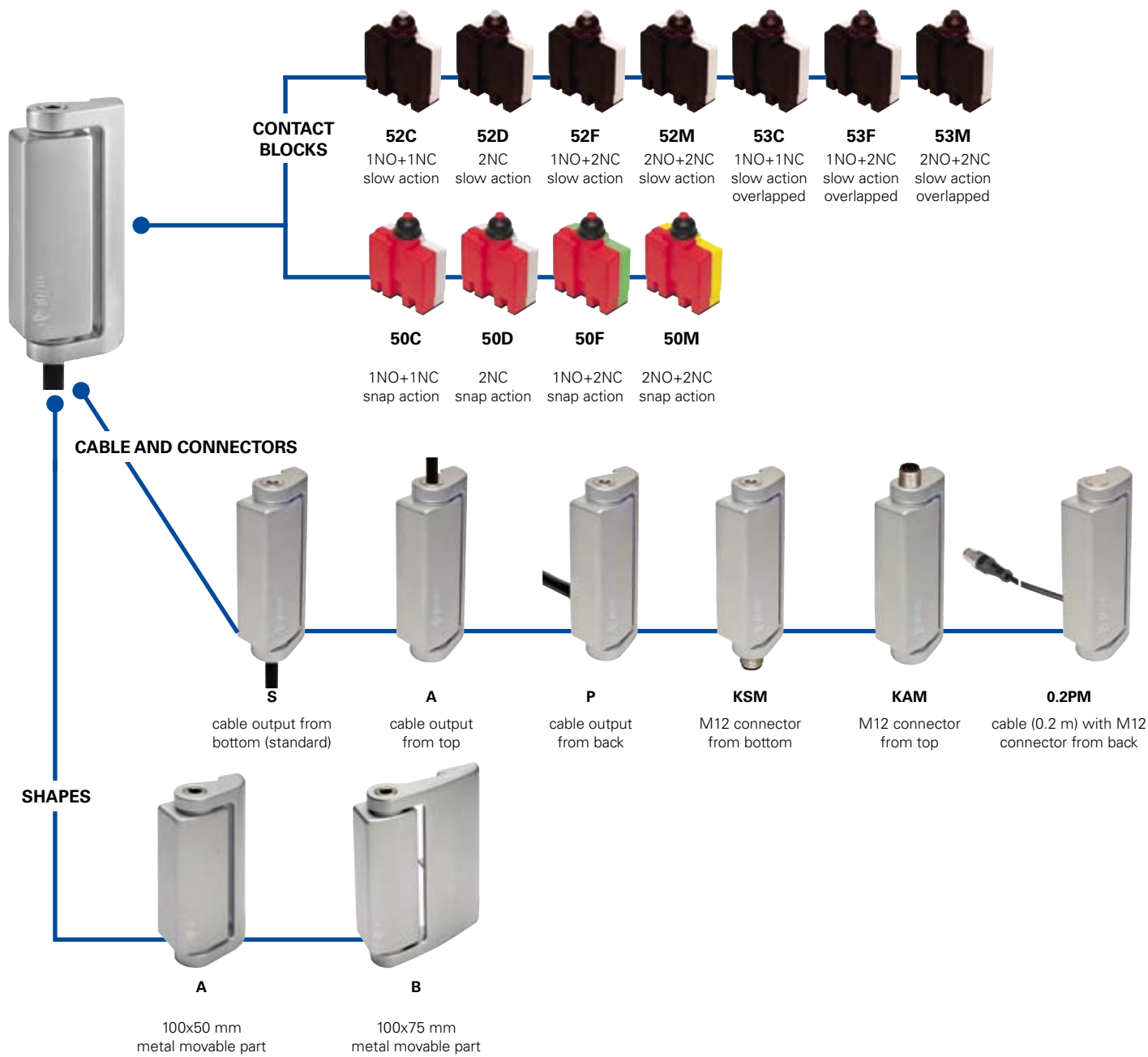


Open door



- Direct fixing to the polycarbonate plate
- Switch without supports
- Fixing with internal screws
- Output with connector from back

Selection diagram



COMPLEMENTARY HINGES





Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

article option
HP AA052C-2SN GH15

Movable part

A	100x50 metal movable part
B	100x75 metal movable part

Contact block

52C	1NO+1NC, slow action
52D	2NC, slow action
52F	1NO+2NC, slow action
52M	2NO+2NC, slow action
53C	1NO+1NC, slow action overlapped
53F	1NO+2NC, slow action overlapped
53M	2NO+2NC, slow action overlapped
50C	1NO+1NC, snap action
50D	2NC, snap action
50F	1NO+2NC, snap action
50M	2NO+2NC, snap action

The versions with snap-action contact blocks are recommended for doors having a radius not greater than 600 mm.

Type of connection

0.2	cable length 0.2 m
...
2	cable length 2 m (standard)
...
10	cable length 10 m
K	with integrated connector

Activation angle

	0° activation angle (standard)
H15	15° activation angle
H30	30° activation angle
H45	45° activation angle
H60	60° activation angle
H75	75° activation angle
H90	90° activation angle

Contacts Type

	silver contacts (standard)
G	silver contacts gold plated 1 µm

Type of cable

N	cable PVC IEC 60332-1 black (standard)
G	cable CEI 20-22 II grey
H	cable PUR halogen free grey
R	cable for railway sector (EN 50306-4)
M	M12 connector

Connection output direction and movable part

S	movable part on the right and output from bottom
P	movable part on the right and output from back
A	movable part on the right and output from top
Q	movable part on the left and output from back

HC AA

Complementary hinges (H x L)

HC AA	100.6 x 49 mm
HC AB	100.6 x 79 mm
HC LL	65 x 44.5 mm



Main data

- Metal housing, cable output from top, bottom or back
- 4 integrated cable types available
- Versions with M12 connector
- Protection degree IP67 and IP69K
- 9 contact blocks with positive opening ☺
- Complementary hinges without contacts

Markings and quality marks:



Approval IMQ: CA02.03746

Approval UL: E131787

Approval GOST: POCC.ITAB24.B04512

Technical data

Housing

Metal housing, coated with baked epoxy powder
cable integrated length 2 m, other lengths on request.
Versions with M12 5 or 8 poles integrated connector
Protection degree: IP67 according to EN 60529
IP69K according to DIN 40050
(Protect the cables from direct high-pressure and high-temperature jets)

General data

For safety applications up to SIL 3 / PL e
Safety parameters: see page 7/34
Ambient temperature: See table on page 4/40
Max actuation frequency: 1200 operations cycles¹/hour
Mechanical endurance: 1 million operations cycles¹
Max actuating speed: 90°/s
Min. actuating speed: 2°/s
Assembling position: any
Max axial charge: 1500 N (HP AA) / 750 N (HP AB)
Max radial charge: 1000 N (HP AA) / 500 N (HP AB)
M5 screws max driving torque: 3 ... 5 Nm
(1) One operation cycle means two movements, one to close and one to open contacts, as foreseen by IEC 60947-5-1 standard.

Electrical data

Rated impulse withstand voltage U_{imp} : 4 kV
Conditional short circuit current: 1000 A according to EN 60947-5-1
Pollution degree: 3

In conformity with standards:

IEC 60947-5-1, EN 60947-5-1, EN 60947-1, IEC 60204-1, EN 60204-1, EN 1088, EN ISO 12100-1, EN ISO 12100-2, IEC 529, EN 60529, DIN 40050.

Approvals:

IEC 60947-5-1, UL 508.

In conformity with requirements requested by:

Low Voltage Directive 2006/95/EC, Machinery Directive 2006/42/EC and Electromagnetic Compatibility 2004/108/EC.

Positive contact opening in conformity with standards:

IEC 60947-5-1, EN 60947-5-1, VDE 0660-206.

⚠ If not expressly indicated in this chapter, for the right installation and the correct utilization of all articles see requirements indicated on page 7/2.

⚠ Attention: switch off the circuit voltage before disconnecting the connector from the switch. The connector is not suitable for sectioning of electrical loads. According to EN 60204-1, versions with 8 poles M12 connector can be used only in circuits PELV.

Data type approved by IMQ

Rated insulation voltage (Ui): 250 Vac
Thermal current (Ith): 10 A (1-2 contacts) / 6 A (2-3 contacts)
4 A (4 contacts or 5 poles M12 connector)
Protection against short circuits (fuse): 10 A (1-2 contacts) / 6 A (2-3 contacts)
4 A (4 contacts or 5 poles M12 connector) type gG
Rated impulse withstand voltage (U_{imp}): 4 kV
Protection degree: IP67
MA terminals (seamed clamps)
Pollution degree: 3
Utilization category: AC15 / DC13 (with connector)
Operation voltage (Ue): 250 Vac (50 Hz) / 24 Vdc (with connector)
Operation current (Ie): 3 A / 2 A (with connector)
Forms of the contact element: X, Y, X+Y, X+X, Y+Y, Y+Y+X, X+X+Y, X+X+Y+Y
Positive opening of contacts on contact block 50A, 50C, 50D, 50F, 50G, 50M, 51A, 51C, 51D, 51F, 51G, 51M, 52A, 52C, 52D, 52F, 52G, 52M, 53A, 53C, 53D, 53F, 53G, 53M

Data type approved by UL

Utilization categories: R300 pilot duty (28 VA, 125-250 Vdc)
B300 pilot duty (360 VA, 120-240 Vac) (1-2-3 cont.)
C300 pilot duty (180 VA, 120-240 Vac) (4 cont.)

Data of the housing type 1, 4X "indoor use only", 12
Data of the housing with 1-2-contact versions with N-type cable
type 1, 4X "indoor use only"

In conformity with standard: UL 508

Please contact our technical service for the list of approved products.

In conformity with standards: EN 60947-1, EN 60947-5-1+ A1:2009, fundamental requirements of the Low Voltage Directive 2006/95/CE.

Please contact our technical service for the list of approved products.



Utilization temperatures and electrical data

output with cable										output with connector M12	
2 contacts versions				3 contacts versions		4 contacts versions				2 contacts versions	3/4 contacts versions
Cable type N 5x0,75 mm ² ,	Cable type G 5x0,75 mm ² ,	Cable type H 5x0,75 mm ² ,	Cable type R 5x0,5mm ²	Cable type N 7x0,5 mm ²	Cable type H 7x0,5 mm ² ,	Cable type N 9x0,34 mm ²	Cable type R 9x0,5mm ²	5 poles M12 connector	8 poles M12 connector		
		Max Speed 100 m/min Max Acceleration 2 m/s ²	Cable for railway applica- tions EN50306-4 1E-300V-5x0,5 mm ² MM-90		Max Speed 300 m/min Max Acceleration 25 m/s ²		Cable for railway applica- tions EN50306-4 1P-300V-9x0,5 mm ² MM-90				
Sheath PVC H05VV-F, Not flame- spreading IEC 60332-1-2 IEC 60332-1-3	Sheath PVC S05VV-F, Not flame- spreading IEC 60332-1-2 IEC 60332-1-3 CEI 20-22 II	Sheath PUR HALO- GEN FREE Not flame- spreading IEC 60332-1-2 IEC 60332-1-3	According to: EN 50306-4 EN 45555 Not flame- spreading: IEC 60332-1 EN 50305 EN 50306-1	Sheath PVC H05VV-F, Not flame- spreading IEC 60332-1-2 IEC 60332-1-3	Sheath PUR HALO- GEN FREE Not flame- spreading IEC 60332-1-2 IEC 60332-1-3	Sheath PVC H05VV-F, Not flame- spreading IEC 60332-1-2 IEC 60332-1-3	According to: EN 50306-4 EN 45555 Not flame- spreading: IEC 60332-1 EN 50305 EN 50306-1				
Min. bend radius: 72 mm	Min. bend radius: 72 mm	Min. bend radius: 70 mm Without halogens Oil-resistant IEC 60811-2-1	Min. bend radius: 60 mm	Min. bend radius 108 mm	Min. bend radius: 108 mm Without halogens Oil-resistant IEC 60811-2-1	Min. bend radius: 94 mm	Min. bend radius: 60 mm				
Copper class 5 IEC 60228	Copper class 5 IEC 60228	Copper class 6 IEC 60228	Copper class 5 IEC 60228	Copper class 5 IEC 60228	Copper class 6 IEC 60228	Copper class 5 IEC 60228	Copper class 5 IEC 60228				
Utilization temperatures Standard Extended -T ₆	Fixed laying cable	-25°C ... +70°C	-25°C ... +70°C	-25°C ... +80°C	-25°C ... +80°C	-25°C ... +80°C	-25°C ... +80°C	-25°C ... +80°C			
	Flexible laying cable	+5°C ... +70°C	+5°C ... +70°C	-25°C ... +80°C	-25°C ... +80°C	-5°C ... +80°C	-25°C ... +80°C	-5°C ... +80°C	-25°C ... +80°C		
	Dynamic laying cable	/	/	-25°C ... +80°C	/	-25°C ... +80°C	/	/			
	Fixed laying cable	/	/	-40°C ... +80°C	-40°C ... +80°C	/	-40°C ... +80°C	/	-40°C ... +80°C		
	Flexible laying cable	/	/	-40°C ... +80°C	-40°C ... +80°C	/	-30°C ... +80°C	/	-40°C ... +80°C		
	Dynamic laying cable	/	/	-40°C ... +80°C	/	/	-30°C ... +80°C	/	/		
Electrical data	Thermal current I _{th}	10 A	10 A	10 A	6 A	6 A	6 A	3 A	4 A	4 A	2 A
	Rated insulation Voltage U _i	250 Vac	250 Vac	250 Vac	250 Vac	250 Vac	250 Vac	250 Vac	250 Vac	250 Vac 300 Vdc	30 Vac 36 Vdc
	Protection against short circuits (fuse)	10 A 500 V type gG	10 A 500 V type gG	10 A 500 V type gG	6 A 500 V type gG	6 A 500 V type gG	6 A 500 V type gG	3 A 500 V type gG	4 A 500 V type gG	4 A 500 V type gG	2 A 500V type gG
	Utilization categories DC13	24 V	2 A	2 A	2 A	2 A	2 A	2 A	2 A	2 A	2 A
		125 V	0,4 A	0,4 A	0,4 A	0,4 A	0,4 A	0,4 A	0,4 A	0,4 A	/
		250 V	0,3 A	0,3 A	0,3 A	0,3 A	0,3 A	0,3 A	0,3 A	0,3 A	/
	Utilization categories AC15	24 V	4 A	4 A	4 A	4 A	4 A	3 A	4 A	4 A	2 A
Approvals of switches with integrated cable		120 V	4 A	4 A	4 A	4 A	4 A	3 A	4 A	4 A	/
		250 V	4 A	4 A	4 A	4 A	4 A	3 A	4 A	4 A	/
		CE cULus IMQ	CE	CE cULus IMQ	CE IMQ	CE cULus IMQ	CE cULus IMQ	CE cULus IMQ	CE IMQ	CE cULus IMQ	CE cULus

Internal connections

2NO+2NC	1NO+2NC	1NO+1NC	2NC

Dimensional drawings

Contacts Type:

L = slow action
LO = slow action overlapped

Contact blocks

	2 m cable from bottom	2 m cable from top	2 m cable from back
52C L	HP AA052C-2SN → 1NO+1NC	HP AA052C-2AN → 1NO+1NC	HP AA052C-2PN → 1NO+1NC
52D L	HP AA052D-2SN → 2NC	HP AA052D-2AN → 2NC	HP AA052D-2PN → 2NC
52F L	HP AA052F-2SN → 1NO+2NC	HP AA052F-2AN → 1NO+2NC	HP AA052F-2PN → 1NO+2NC
52M L	HP AA052M-2SN → 2NO+2NC	HP AA052M-2AN → 2NO+2NC	HP AA052M-2PN → 2NO+2NC
53C LO	HP AA053C-2SN → 1NO+1NC	HP AA053C-2AN → 1NO+1NC	HP AA053C-2PN → 1NO+1NC
53F LO	HP AA053F-2SN → 1NO+2NC	HP AA053F-2AN → 1NO+2NC	HP AA053F-2PN → 1NO+2NC
53M LO	HP AA053M-2SN → 2NO+2NC	HP AA053M-2AN → 2NO+2NC	HP AA053M-2PN → 2NO+2NC
Min. force	0,3 Nm (0,65 Nm →)	0,3 Nm (0,65 Nm →)	0,3 Nm (0,65 Nm →)
Travel diagrams	page 4/43 - group 1	page 4/43 - group 1	page 4/43 - group 1

Contacts Type:

L = slow action
LO = slow action overlapped

Contact blocks

	M12 connector from bottom	M12 connector from top	0,2 m cable and M12 connector from back
52C L	HP AA052C-KSM → 1NO+1NC	HP AA052C-KAM → 1NO+1NC	HP AA052C-0.2PM → 1NO+1NC
52D L	HP AA052D-KSM → 2NC	HP AA052D-KAM → 2NC	HP AA052D-0.2PM → 2NC
52F L	HP AA052F-KSM → 1NO+2NC	HP AA052F-KAM → 1NO+2NC	HP AA052F-0.2PM → 1NO+2NC
52M L	HP AA052M-KSM → 2NO+2NC	HP AA052M-KAM → 2NO+2NC	HP AA052M-0.2PM → 2NO+2NC
53C LO	HP AA053C-KSM → 1NO+1NC	HP AA053C-KAM → 1NO+1NC	HP AA053C-0.2PM → 1NO+1NC
53F LO	HP AA053F-KSM → 1NO+2NC	HP AA053F-KAM → 1NO+2NC	HP AA053F-0.2PM → 1NO+2NC
53M LO	HP AA053M-KSM → 2NO+2NC	HP AA053M-KAM → 2NO+2NC	HP AA053M-0.2PM → 2NO+2NC
Min. force	0,3 Nm (0,65 Nm →)	0,3 Nm (0,65 Nm →)	0,3 Nm (0,65 Nm →)
Travel diagrams	page 4/43 - group 1	page 4/43 - group 1	page 4/43 - group 1

Attention! The safety hinge switch can be combined together exclusively with one or more Pizzato Elettrica hinges (series HP or HC). The use of whichever other hinge does not guarantee the right working of the safety device.

Versions for glass or polycarbonate doors - Dimensional drawings

Contacts Type:

L = slow action
LO = slow action overlapped

Contact blocks

	2 m cable from bottom	2 m cable from top	2 m cable from back
52C L	HP AB052C-2SN	HP AB052C-2AN	HP AB052C-2PN
52D L	HP AB052D-2SN	HP AB052D-2AN	HP AB052D-2PN
52F L	HP AB052F-2SN	HP AB052F-2AN	HP AB052F-2PN
52M L	HP AB052M-2SN	HP AB052M-2AN	HP AB052M-2PN
53C LO	HP AB053C-2SN	HP AB053C-2AN	HP AB053C-2PN
53F LO	HP AB053F-2SN	HP AB053F-2AN	HP AB053F-2PN
53M LO	HP AB053M-2SN	HP AB053M-2AN	HP AB053M-2PN
Min. force	0,3 Nm (0,65 Nm)	0,3 Nm (0,65 Nm)	0,3 Nm (0,65 Nm)
Travel diagrams	page 4/43 - group 1	page 4/43 - group 1	page 4/43 - group 1

Contacts Type:

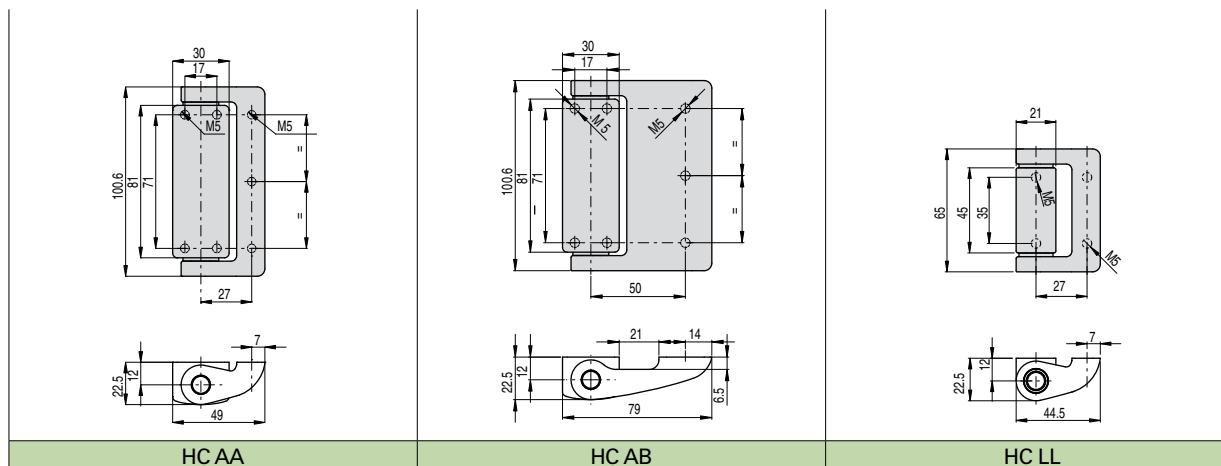
L = slow action
LO = slow action overlapped

Contact blocks

	M12 connector from bottom	M12 connector from top	0,2 m cable and M12 connector from back
52C L	HP AB052C-KSM	HP AB052C-KAM	HP AB052C-0.2PM
52D L	HP AB052D-KSM	HP AB052D-KAM	HP AB052D-0.2PM
52F L	HP AB052F-KSM	HP AB052F-KAM	HP AB052F-0.2PM
52M L	HP AB052M-KSM	HP AB052M-KAM	HP AB052M-0.2PM
53C LO	HP AB053C-KSM	HP AB053C-KAM	HP AB053C-0.2PM
53F LO	HP AB053F-KSM	HP AB053F-KAM	HP AB053F-0.2PM
53M LO	HP AB053M-KSM	HP AB053M-KAM	HP AB053M-0.2PM
Min. force	0,3 Nm (0,65 Nm)	0,3 Nm (0,65 Nm)	0,3 Nm (0,65 Nm)
Travel diagrams	page 4/43 - group 1	page 4/43 - group 1	page 4/43 - group 1

Attention! The safety hinge switch can be combined together exclusively with one or more Pizzato Elettrica hinges (series HP or HC). The use of whichever other hinge does not guarantee the right working of the safety device.

Complementary hinges




Travel diagrams




All measures in the diagrams are in degrees

Contact blocks	Group 1	Contact blocks	Group 1	Contact blocks	Group 1
52C 1NO+1NC		53C 1NO+1NC		50C 1NO+1NC	
52D 2NC		53F 1NO+2NC		50D 2NC	
52F 1NO+2NC		53M 2NO+2NC		50F 1NO+2NC	
52M 2NO+2NC		The diagrams here illustrated refer to pre-adjusted hinges. Hinges are not supplied pre-adjusted (max. pre-adjustment: 4°).		50M 2NO+2NC	

Accessories

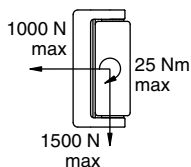
Article	Description
VF AC7032	Protection plug of regulation
	<p>The plug is supplied with every hinge and must always be inserted after the operating point regulation.</p> <p>In case of loss or damage, the plug can be ordered separately.</p>

Legend

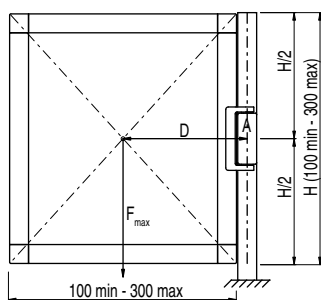
-  Closed contact
-  Opened contact
- Positive opening travel
-  Pushing the switch / Releasing the switch

Max forces and charges HP AA

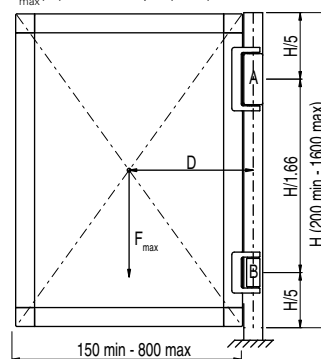
Admitted max charges independently from utilization conditions.



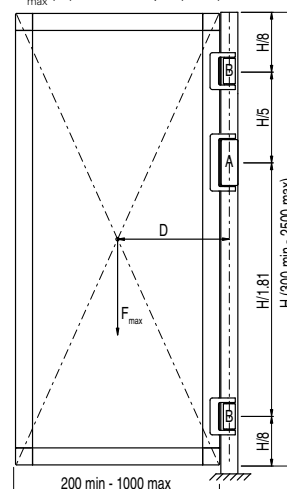
Doors with one safety hinge
 $F_{\text{max}} \text{ (N)} = 25.000 / D \text{ (mm)}$



**Doors with one safety hinge
and one additional hinge**
 $F_{\max}(N) = 200.000/D \text{ (mm)}$



Doors with one safety hinge and two additional hinges
 $F_{\max} \text{ (N)} = 250.000 / D \text{ (mm)}$



Legend:

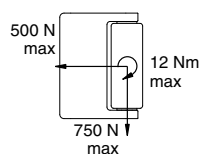
Legend:

F _{max}	Force exercised by the door weight (N)
D	Distance from the door barycentre to the hinge axis (mm))
A	Safety hinge
B	Additional hinge

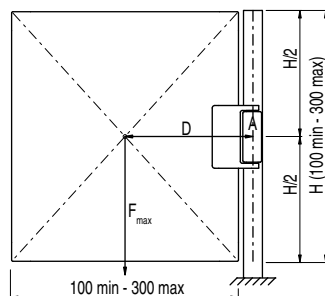
All measurements are in mm expressed.

Max forces and charges HP AB

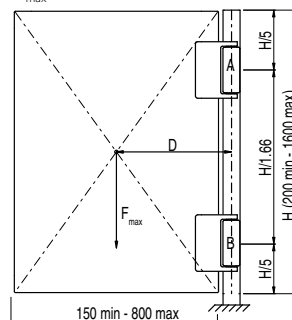
Admitted max charges independently from utilization conditions.



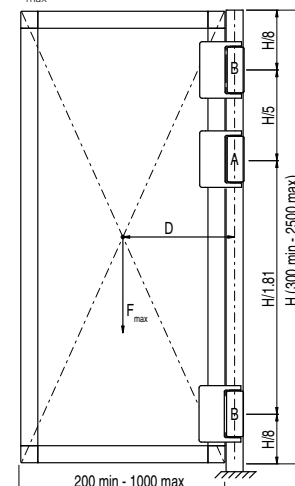
Doors with one safety hinge
 $F_{\max} (N) = 12.500/D$ (mm)



Doors with one safety hinge and one additional hinge
 $F_{\max} (N) = 100.000/D$ (mm)



Doors with one safety hinge and two additional hinges
 $F_{\max} (N) = 200.000/D$ (mm)



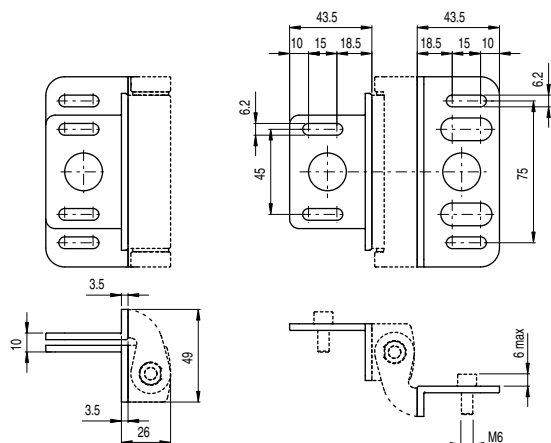
Legend:

F_{\max} Force exercised by the door weight (N)
 D Distance from the door barycentre to the hinge axis (mm)
 A Safety hinge
 B Additional hinge
 All measurements are in mm expressed.

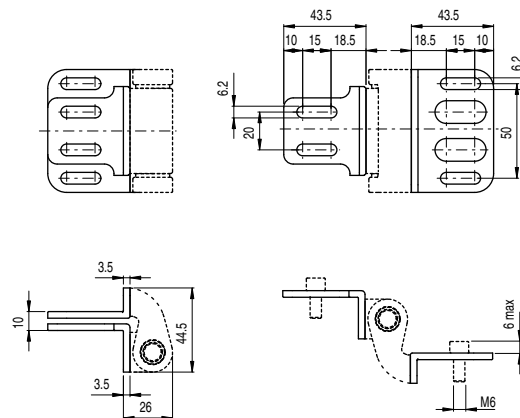
Fixing plates

Fixing screw for profile not supplied on issue.

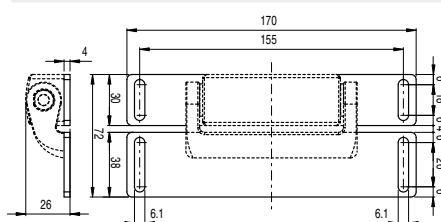
Article	Description
VF SFH1-C	Couple of angular supports for HP AA and HC AA supplied with fixing screws for switch



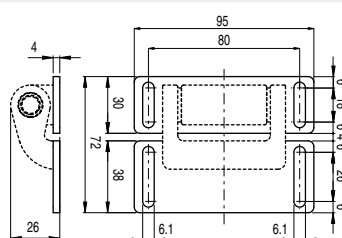
Article	Description
VF SFH2-C	Couple of angular supports for HC LL supplied with fixing screws for switch



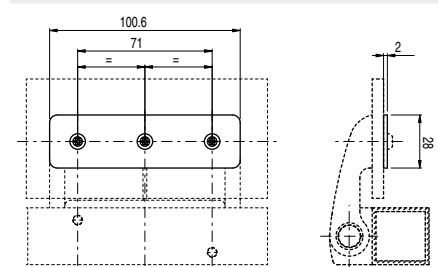
Article	Description
VF SFH3-C	Couple of plane supports for HP AA and HC AA supplied with fixing screws for switch



Article	Description
VF SFH4-C	Couple of plane supports for HC LL supplied with fixing screws for switch



Article	Description
VF SFH7	HP AB series mobile part covering in stainless steel



Application field

Pizzato Elettrica widens its own range of products making a new series of safety switches hinge-shaped HX series, where safety and style are melted in one single product.

The switch is completely integrated in the mechanical hinge, to result practically invisible to an inexpert eye. This guarantees a higher safety because a switch hard to identify is consequently also more difficult to defeat. The assembly without visible screws and the pleasant line, make the switch perfectly integrated also with guards of modern design machinery.

The hinge-shaped safety switches of the HX series, being made of stainless steel, can be used in any aseptic environment where particular attention is required for cleanliness and hygiene, therefore they are suitable for various applications ranging from the food to the pharmaceutical sectors, as well as the chemical or marine sector.



Operating point regulation



The switches operating point can be regulated through a flat-blade screwdriver. The operating point regulation allows the setting possibility for large guards. After the setting, it's always necessary to close the hole through the suitable supplied safety seal plug.

Variations of the activation base angle



Versions with the switch activation angle equal to a multiple of 15° (e.g. 45° or 90°) are available on request. The different activation angle does not exclude the possibility of finely adjusting the operating point by means of the adjustment screw found in the switch. Any change in the base operating angle does not alter the maximum mechanical switch travel.

Cable with connector from the back



The version with a rear cable and M12 connector is used to obtain the best combination between aesthetics and connection ease. This solution makes it possible to hide the wiring and, at the same time, easily connect or disconnect it from inside the machinery.

Opening angle up to 180°



The mechanical design of the switch allows the application also onto protections up to 180° opening angle.

Protection degree IP67 and IP69K

IP69K
IP67

The HX series switches by Pizzato Elettrica, besides having an IP67 protection degree, have passed the test proving their IP69K protection degree according to the prescriptions established by the DIN 40050 standard. Therefore they are suitable for use in machineries

subjected to intense washing with high pressure and high temperature water jets and for any condition or environment where a particular attention for cleanness and hygiene is required, such as in food or pharmaceutical industry.

Additional hinges



To complete installation, various types of additional hinges are available, varying in numbers depending on the protection guard weight. These hinges keep the same aesthetics and mechanical structure but, having no electrical part, they cost less.

Materials

AISI
316L

With this new series in AISI316L stainless steel, Pizzato Elettrica offers a range of devices suitable for any environment where chemical and corrosive agents are found or for aseptic environment where particular attention is required for cleanliness and hygiene. Accurate surface finish makes it possible for these devices to be used in vari-

ous applications ranging from the food to the pharmaceutical sectors, as well as the chemical or marine sector.

Laser marking



Pizzato Elettrica has introduced a new laser marking for switches of the HX series. Thanks to this new system which excludes the use of labels, markings on the products are indelible.

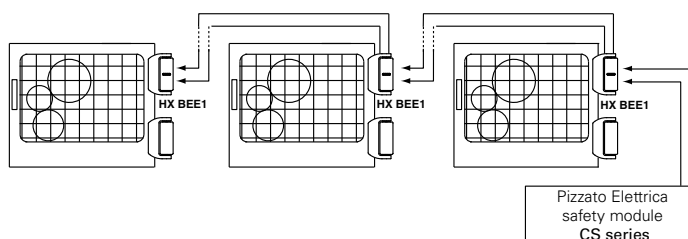
Furthermore, in case of machineries subjected to intense high pressure water jets, there is no risk of labels detaching from the product.

Version with electronic contacts (PL e / SIL 3)

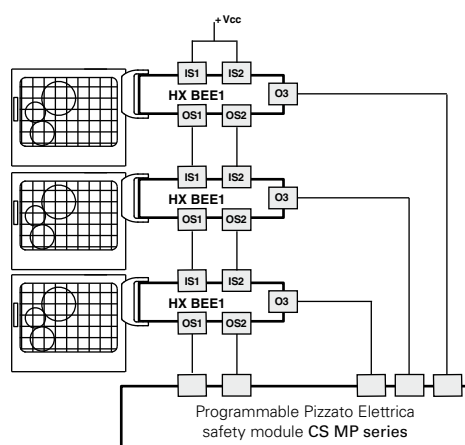
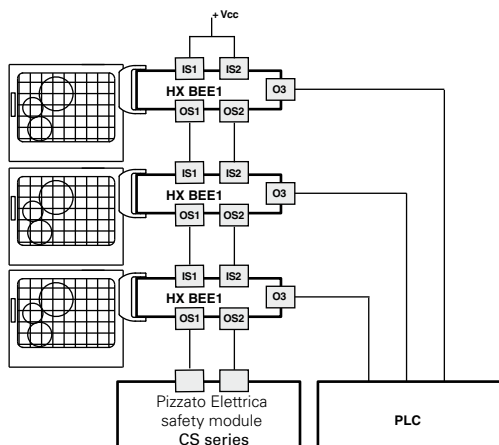


The redundant internal structure of the HX hinged safety switch meets the characteristics required by the EN ISO 13489-1 and IEC 62061 standards, therefore the actual switch can be classified as a device of category 4, PL e and SIL 3.

Its high diagnostic cover and high MTTF for each single channel make it possible for the HX switch not to lose its safety function even in the case of one single anomaly.



These are the reason why the switch can be used in series, while maintaining the PL e safety level, as long as it is connected to an appropriate module which controls its correct operation.

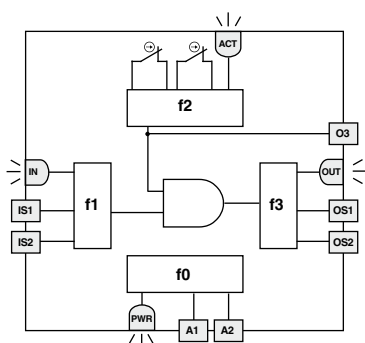


Possible connection in series of several switches in order to simplify the safety system wiring, after evaluating the outputs from the last switch in the chain by means of a Pizzato Elettrica safety module (table for safety modules to be combined). Each HX switch is provided with a signalling output, which is activated when the respective guard is closed. This piece of information can be managed by a PLC, depending on the specific requirements of the system installed.

Possible connection in series of several switches in order to simplify the safety system wiring, after evaluating the outputs from the last switch in the chain by means of a safety module from Pizzato Elettrica CS MP series, which allows management of both safety and signalling functions.

Switch	Compatible safety modules	Safety module output contacts		
		Safety instantaneous contacts	Safety delayed contacts	Signalling contacts
HX BEE1-...	CS AR-05-...	3NO	/	1NC
	CS AR-06-...	3NO	/	1NC
	CS AR-08-...	2NO	/	/
	CS AT-0-...	2NO	2NO	1NO
	CS AT-1-...	3NO	2NO	/
	CS MP-...	see page 5/63		

Internal diagram



The side scheme shows the 4 logical functions interacting inside the switch.

F0 function has the fundamental task to control the sensor's power supply and the internal tests which the sensor cyclically undergoes.

F1 function has the task to control the status of the sensor's inputs, while F2 checks the actuator's presence within the activation zone limits.

F3 function has the task to

enable the safety outputs and check their possible failure or short circuit. The macro-function, which controls the above mentioned functions, enables the safety outputs only in presence of active inputs with the actuator within the safe zone limits.

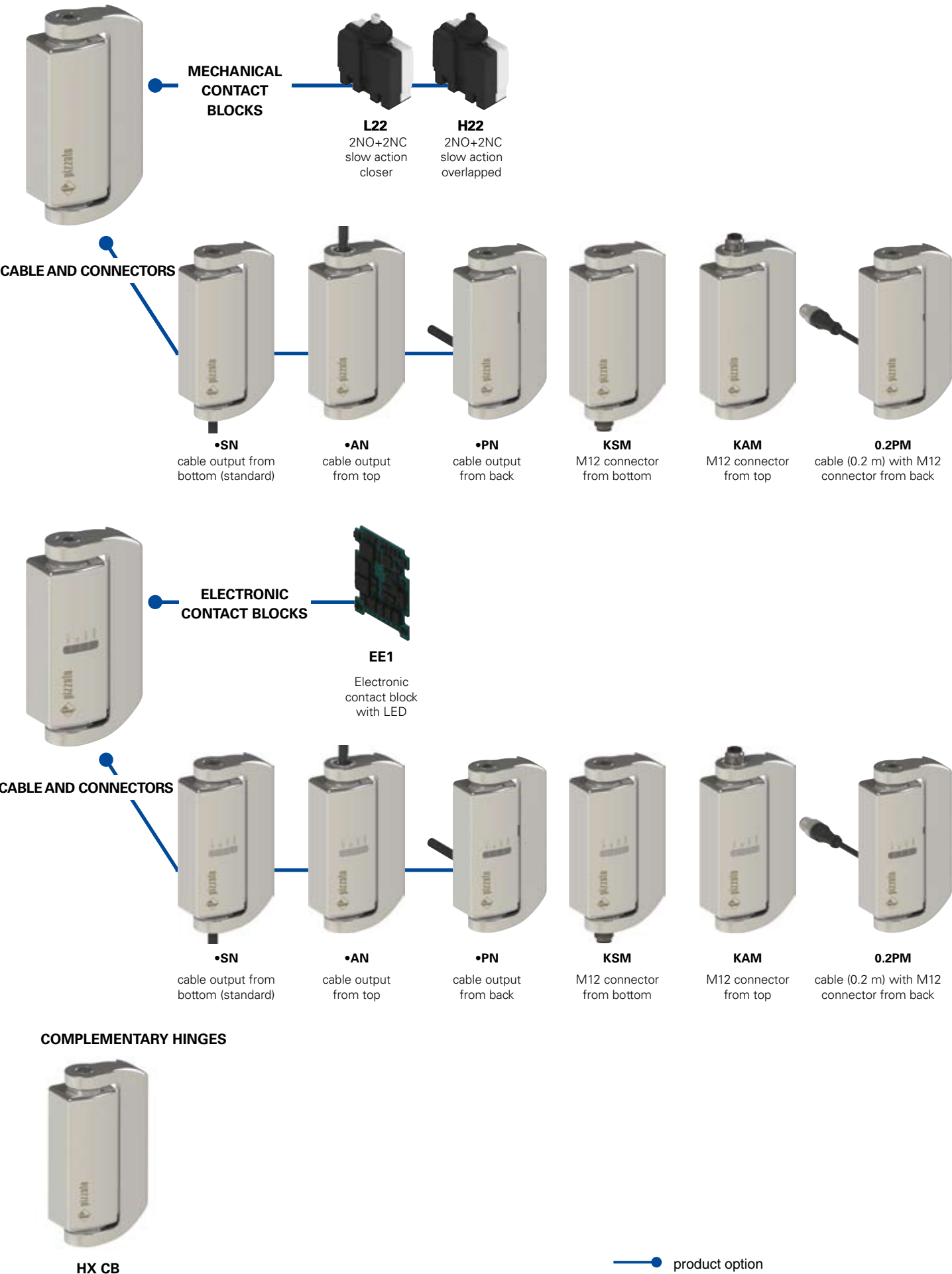
4 status-indicator LEDs



evident to the operator. This avoids the need to decode troublesome blinking sequences in order to identify specific system faults.

The version with electronic contacts in the HX series is provided with 4 LEDs which make it possible to quickly identify the status it is found in. Each LED is assigned a specific signalling function which makes it possible to immediately identify any wiring errors, circuit breaks or internal faults in the device. The status of each function is displayed by the corresponding LED (PWR, OUT, IN, ACT,), so that the switch condition becomes immediately

Selection diagram





Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

article option
HX BL22-2PN GH15

Body and movable part dimensions

B 126x76x31 mm

Contact block

L22	2NO+2NC, slow action closer
H22	2NO+2NC, slow action overlapped electronic contact block with LED
EE1	2 safety outputs PNP 1 auxiliary output PNP 2 safety inputs PNP

Type of connection

0.2	cable length 0.2 m
...
2	cable length 2 m (standard)
...
10	cable length 10 m
K	with integrated connector

Other lengths on request.

Activation angle

	0° activation angle (standard)
H15	15° activation angle
H30	30° activation angle
H45	45° activation angle
H60	60° activation angle
H75	75° activation angle
H90	90° activation angle

Contacts type

	silver contacts (standard)
G	silver contacts gold plated 1 µm

Type of cable

N	cable PVC IEC 60332-1 black (standard)
M	cable with M12 connector

Connection output direction and movable part

S	movable part on the right and output from bottom
P	movable part on the right and output from back
A	movable part on the right and output from top
Q	movable part on the left and output from back


HX CB

Complementary hinges

CB	126x76x31 mm movable part on the right
CD	126x76x31 mm movable part on the left



Main data

- AISI 316L stainless steel housing
- Protection degree IP67 and IP69K
- Electronic contact block with LED
- Two mechanical contact blocks with positive opening 
- Complementary hinges without contacts

In conformity with requirements requested by:

Low Voltage Directive 2006/95/EC,
Machinery Directive 2006/42/EC
Electromagnetic Compatibility 2004/108/EC

Positive contact opening in conformity with standards:

IEC 60947-5-1, EN 60947-5-1, VDE 0660-206.

In conformity with requirements requested by:

IEC 60947-5-1, EN 60947-5-1, EN 60947-1,
IEC 60204-1, EN 60204-1, EN 1088, ISO 14119,
EN ISO 12100-1, EN ISO 12100-2, IEC 60529,
EN 60529, DIN 40050, IEC 61508-1,
IEC 61508-2, IEC 61508-3, EN ISO 13849-1,
EN ISO 13849-2, EN 62061, EN 61326-1,
EN 61326-3-1, EN 61326-3-2

Markings and quality marks:



UL approvals pending
TÜV approvals pending
Approval GOST: POCC IT.AB24.B04512



Technical data

Housing

Metal housing, polished in AISI 316L stainless steel
Version with integrated cable length 2 m, other lengths on request.

Versions with M12 connector

Versions with M12 connector with cable length 0.2 m

Protection degree: IP67 according to EN 60529
IP69K according to DIN 40050
(Protect the cables from direct high-pressure and high-temperature jets)

General data

For safety applications up to SIL 3 / PL e

Safety parameters: see page 7/34
Ambient temperature: see table on page 4/50
Max actuation frequency: 600 operations cycles¹/hour
Mechanical endurance: 1 million operations cycles¹
Max actuating speed: 90°/s
Min. actuating speed: 2°/s
Assembling position: any
Max axial charge: 2000 N
Max radial charge: 2000 N
M6 screws max driving torque: 10 ... 12 Nm

(1) One operation cycle means two movements, one to close and one to open contacts, as foreseen by IEC 60947-5-1 standard.

Electrical data (L22 - H22 mechanical contact blocks)

Rated impulse withstand voltage Uimp: 4 kV
Conditional short circuit current: 1000 A according to EN 60947-5-1
Pollution degree: 3

Electrical data (EE1 electronic contact block)

Rated operational voltage Ue: 24 Vdc -15%...+10%
Rated operational current Ie: 0.25 A
Minimum working current: 0.5 mA
Maximum switchable load: 6 W
Voltage absorption (Ue): < 1W
Rated impulse withstand voltage Uimp: 1.5 kV
Restorable internal protection fuse: 0.75 A
Overvoltage category: III

Inputs IS1/IS2


Rated operational voltage Ue: 24 Vdc
Absorbed rated current: 5 mA


Safety outputs OS1/OS2

Rated operational voltage Ue: 24 Vdc
Type of output: PNP
Maximum current for output Ie: 0.25 A
Short-circuit detection: Yes
Protection against overcurrent: Yes
Time of deactivation impulses on safe outputs: < 300 us
Capacity admitted between output and output: < 200 nF
Capacity admitted between output and earth: < 200 nF

Auxiliary output O3

Rated operational voltage Ue: 24 Vdc
Type of output: PNP
Maximum current for output Ie: 0.1 A
Short-circuit detection: No
Protection against overcurrent: Yes

 If not expressly indicated in this chapter, for the right installation and the correct utilization of all articles see requirements indicated from page 7/1 to page 7/12.

 **Attention:** switch off the circuit voltage before disconnecting the connector from the switch. The connector is not suitable for sectioning of electrical loads. According to EN 60204-1, versions with 8 poles M12 connector can be used only in circuits PELV.



Working temperatures and electrical data for L22 / H22 mechanical contact blocks

		Cable type N 9x0,34 mm ²	8 poles M12 connector
Utilization temperatures	Fixed laying cable	-25°C ... +80°C	-25°C ... +80°C
	Flexible laying cable	-5°C ... +80°C	-5°C ... +80°C
	Dynamic laying cable	/	/
Electrical data	Thermal current I _{th}	3 A	2 A
	Rated insulation voltage U _i	250 Vac	30 Vac 36 Vdc
	Protection against short circuits (fuse)	3 A 500 V type gG	2 A 500V type gG
	Utilization categories DC13	24 V	2 A
		125 V	/
		250 V	/
	Utilization categories AC15	24 V	2 A
		120 V	/
		250 V	/

Working temperatures and electrical data for EE1 electronic contact block

		Cable type N 8x0,34 mm ²	8 poles M12 connector
Utilization temperatures	Fixed laying cable	-25°C ... +70°C	-25°C ... +70°C
	Flexible laying cable	-5°C ... +70°C	-5°C ... +70°C
	Dynamic laying cable	/	/
Electrical data	Thermal current I _{th}	0,25 A	0,25 A
	Rated insulation voltage U _i	32 Vdc	32 Vdc
	Protection against short circuits (fuse)	1 A	1 A
	Utilization categories DC12	24 V	0,25 A

Dimensional drawings

Contacts type:

- = slow action overlapped
 = slow action closer
 = electronic PNP

Contact blocks

	2 m cable from bottom	2 m cable from top	2 m cable from back
L22	HX BL22-2SN	HX BL22-2AN	HX BL22-2PN
H22	HX BH22-2SN	HX BH22-2AN	HX BH22-2PN
EE1	HX BEE1-2SN PNP	HX BEE1-2AN PNP	HX BEE1-2PN PNP
Min. force	0,3 Nm (0,65 Nm	0,3 Nm (0,65 Nm	0,3 Nm (0,65 Nm

Contacts type:

- = slow action overlapped
 = slow action closer
 = electronic PNP

Contact blocks

	M12 connector from bottom	M12 connector from top	0,2 m cable and M12 connector from back
L22	HX BL22-KSM	HX BL22-KAM	HX BL22-0.2PM
H22	HX BH22-KSM	HX BH22-KAM	HX BH22-0.2PM
EE1	HX BEE1-KSM PNP	HX BEE1-KAM PNP	HX BEE1-0.2PM PNP
Min. force	0,3 Nm (0,65 Nm	0,3 Nm (0,65 Nm	0,3 Nm (0,65 Nm

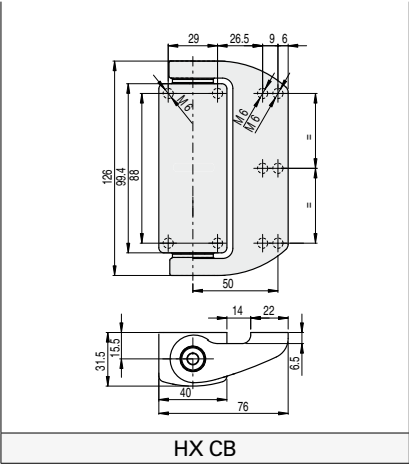
Accessories See page 6/1

To purchase a product with a movable part on the left replace letter P with letter Q in the codes mentioned above.
Example: HX BL22-2PN → HX BL22-2QN

All measures in the drawings are in mm

General Catalog 2013-2014

Complementary hinges



Internal connections

L22 / H22 mechanical contact blocks
Version with cable or M12 connector

connections	cable color	pin
NC	black	1
	black-white	2
NC	red	3
	red-white	4
NO	brown	5
	blue	6
NO	violet	7
	violet-white	8
	yellow-green	/



EE1 electronic contact block
Version with cable or M12 connector

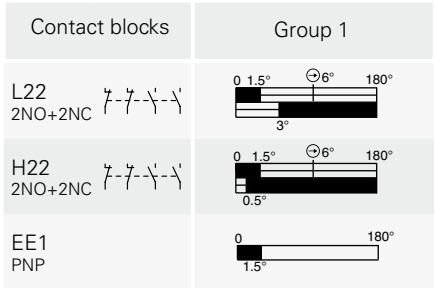
connections	cable color	pin
A1	brown	1
IS1	red	2
A2	blue	3
OS1	red/white	4
O3	black	5
IS2	purple	6
OS2	black/white	7
not connected	purple/white	8



Legend
A1-A2 power supply
IS1-IS2 safety inputs
OS1-OS2 safety outputs
O3 auxiliary output

Travel diagrams

All measures in the diagrams are in degrees



The contact operating point indicated in the stroke diagrams can be adjusted to $\pm 1^\circ$.

Legend
Contact closed / OS1, OS2, O3 outputs active
Contact open / OS1, OS2, O3 outputs not active
Positive opening stroke

Accessories

Article

VF AC7032

Description

Protection plug of regulation screw
The plug is supplied with every hinge and must always be inserted after the operating point regulation.
In case of loss or damage, the plug can be ordered separately.

Article

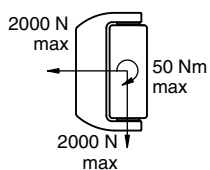
VF CA••••M

Description

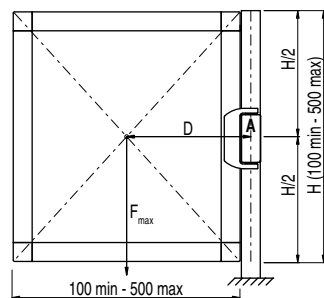
Female wired connectors
General data:
- Self locking ring nut
- High flexibility wire suitable for dynamic laying applications (copper class 6)
- Gold plated contact (resistance < 5 mΩ)
- Connector body in polyurethane
See page 6/2

Max forces and charges HX

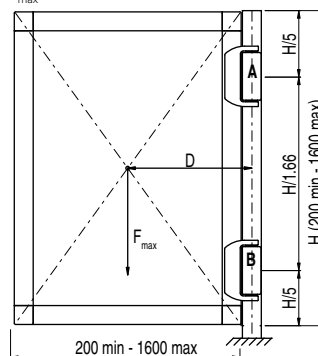
Admitted max charges independently from utilization conditions.



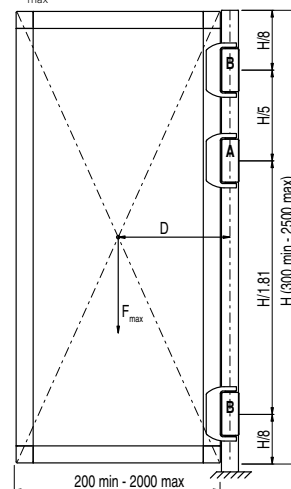
Doors with one safety hinge
 $F_{\max} (N) = 50.000/D$ (mm)



Doors with one safety hinge and one additional hinge
 $F_{\max} (N) = 400.000/D$ (mm)



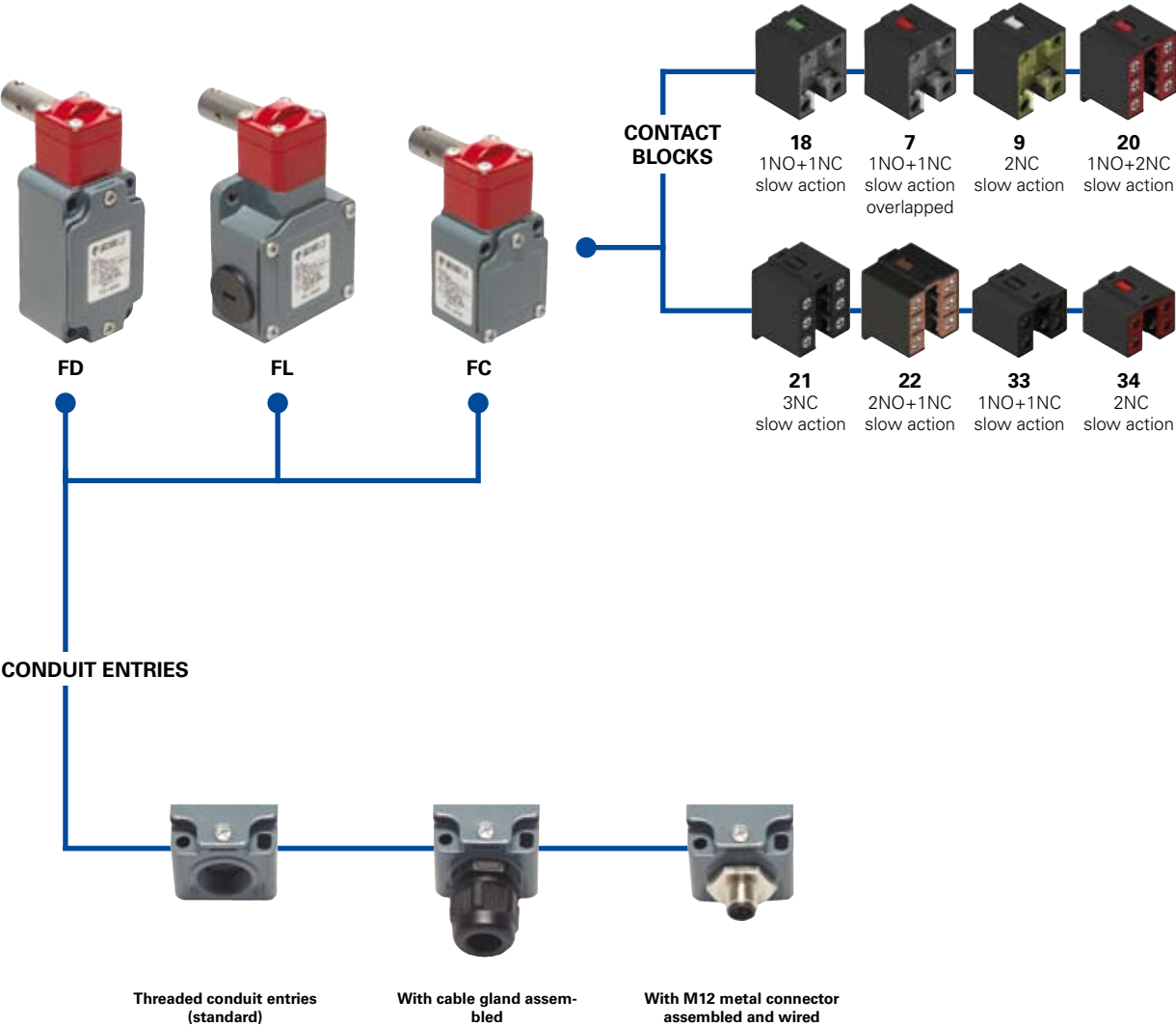
Doors with one safety hinge and two additional hinges
 $F_{\max} (N) = 500.000/D$ (mm)



Legend:

F_{\max} Force exercised by the door weight (N)
D Distance from the door barycentre to the hinge axis (mm)
A Safety hinge
B Additional hinge
All measurements are in mm expressed.

Selection diagram



—●— product option
—▶— accessory sold separately



Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

article		options	
FD 1895		-GM2K50	
Housing		Preinstalled cable gland or connectors	
FD	metal housing, one conduit entry		no cable gland or connector (standard)
FL	metal housing, three conduit entries	K21	with assembled cable gland suitable for Ø 6 to Ø 12 mm cables range
	
		K50	with assembled 5 poles M12 metal connector
	
Contact blocks		For the complete list of all combinations, please contact our technical office.	
18	1NO+1NC, slow action		
7	1NO+1NC, slow action overlapped		
9	2NC, slow action		
20	1NO+2NC, slow action		
21	3NC, slow action		
22	2NO+1NC, slow action		
33	1NO+1NC, slow action		
34	2NC, slow action		
Contacts type		Threaded conduit entry	
	silver contacts (standard)		PG 13,5 (standard)
G	silver contacts gold plated 1 µm	M2	M20x1,5

article		options	
FC 3395		-M1K22	
Housing		Preinstalled cable gland	
FC	metal housing, one conduit entry		no cable gland (standard)
		K22	with assembled cable gland suitable for Ø 5 to Ø 10 mm cables range
		K26	with assembled cable gland suitable for Ø 3 to Ø 7 mm cables range
Contact blocks		Threaded conduit entry	
33	1NO+1NC, slow action		PG 11 (standard)
34	2NC, slow action	M1	M16x1,5



Main data

- Metal housing, from one to three conduit entries
- Protection degree IP67
- 8 contact blocks available
- Stainless steel actuator
- M12 assembled connector versions
- Silver contacts gold plated versions

Markings and quality marks:



Approval IMQ: EG605 (FD-FLFC series)
 Approval UL: E131787
 Approval CCC: 2007010305230000
 (FD-FLFC series)
 Approval EZU: 1010151
 Approval GOST: POCC IT.AB24.B04512

Technical data

Housing

Housing type FD, FL and FC made of metal, coated with baked epoxy powder. Stainless steel actuator.

FD, FC series one conduit entry

FL series three conduit entries

Protection degree:

IP67 according to EN 60529
 with cable gland having equal
 or higher protection degree

General data

For safety applications up to SIL 3 / PL e

Safety parameters:

see page 7/34

Ambient temperature:

from -25°C to +80°C

Version for operation in ambient temperature from -40°C to +80°C on request

Max actuation frequency:

3600 operations cycles¹/hour

Mechanical endurance:

1 million of operations cycles¹

Max actuating speed:

180°/s

Min. actuating speed:

2°/s

Driving torque for installation:

see pages 7/1-7/12

(1) One operation cycle means two movements, one to close and one to open contacts, as foreseen by EN 60947-5-1 standard..

Cross section of the conductors (flexible copper wire)

Contact blocks 20, 21, 22, 33, 34:

min. 1 x 0,34 mm² (1 x AWG 22)

max. 2 x 1,5 mm² (2 x AWG 16)

Contact blocks 7, 9, 18:

min. 1 x 0,5 mm² (1 x AWG 20)

max. 2 x 2,5 mm² (2 x AWG 14)

In conformity with standards:

IEC 60947-5-1, EN 60947-5-1, EN 60947-1, IEC 60204-1, EN 60204-1, EN 1088, EN ISO 12100-1, EN ISO 12100-2, IEC 60529, EN 60529, NFC 63-140, VDE 0660-200, VDE 0113.

Approvals:

IEC 60947-5-1, UL 508, GB14048.5-2001.

In conformity with requirements requested by:

Low Voltage Directive 2006/95/EC, Machinery Directive 2006/42/EC and Electromagnetic Compatibility 2004/108/EC.

Positive contact opening in conformity with standards:

IEC 60947-5-1, EN 60947-5-1, VDE 0660-206.

⚠ If not expressly indicated in this chapter, for the right installation and the correct utilization of all articles see requirements indicated from page 7/1 to page 7/12.

Electrical data			Utilization categories			
without connector	Thermal current (I _{th}):	10 A	Alternate current: AC15 (50...60 Hz)			
	Rated insulation voltage (U _i):	500 Vac 600 Vdc	U _e (V)	250	400	500
		400 Vac 500 Vdc (contact blocks 20, 21, 22, 33, 34)	I _e (A)	6	4	1
	Rated impulse withstand voltage (U _{imp}):	6 kV	Direct current: DC13			
		4 kV (contact blocks 20, 21, 22, 33, 34)	U _e (V)	24	125	250
with 5 poles M12 connector	Conditional short circuit current:	1000 A according to EN 60947-5-1	I _e (A)	6	1,1	0,4
	Protection against short circuits:	fuse 10 A 500 V type aM	Alternate current: AC15 (50...60 Hz)			
	Pollution degree:	3	U _e (V)	24	120	250
			I _e (A)	4	4	4
			Direct current: DC13			
with 8 poles M12 connector	Thermal current (I _{th}):	4 A	U _e (V)	24	125	250
	Rated insulation voltage (U _i):	250 Vac 300 Vdc	I _e (A)	4	1,1	0,4
	Protection against short circuits:	fuse 4 A 500 V type gG	Alternate current: AC15 (50...60 Hz)			
	Pollution degree:	3	U _e (V)	24		
			I _e (A)	2		

Description

These safety switches have been designed to control gates or guards which protect against hazardous parts of the machines. They are very sensitive and positively open the contacts after few degrees of rotation, sending an immediate stop signal. The head may rotate in 90° steps, allowing its installation in a great variety of positions.

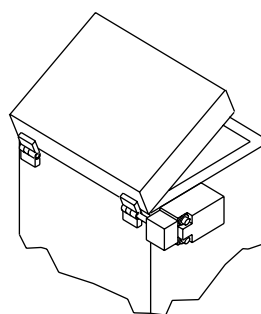
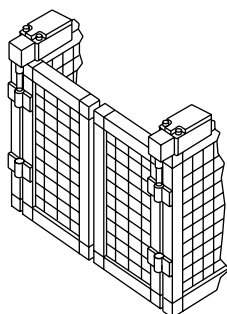
The metal housing and the stainless steel actuator allow this switch to be used even in hard environments where sedimented powder or dirty could block working of safety switches with separated actuator.

Rotating heads



Removing the four fastening screws, in all switches, it is possible to rotate the head in 90° steps.

Installation examples



Data type approved by IMQ, CCC and EZU

Rated insulation voltage (Ui): 500 Vac
400 Vac (for contact blocks 20, 21, 22, 33, 34)

Thermal current (Ith): 10 A

Protection against short circuits: fuse 10 A 500 V type aM

Rated impulse withstand voltage (U_{imp}): 6 kV
4 kV (for contact blocks 20, 21, 22, 33, 34)

Protection degree: IP67

MV terminals (screw clamps)

Pollution degree 3

Utilization category: AC15

Operation voltage (Ue): 400 Vac (50 Hz)

Operation current (Ie): 3 A

Forms of the contact element: Zb, Y+Y, Y+Y+X, Y+Y+Y, Y+X+X

Positive opening of contacts on contact block 7, 9, 18, 20, 21, 22, 33, 34

In conformity with standards: EN 60947-1, EN 60947-5-1+ A1:2009, fundamental requirements of the Low Voltage Directive 2006/95/CE.

Please contact our technical service for the list of approved products.

Data type approved by UL

Utilization categories Q300 (69 VA, 125-250 Vdc)
A600 (720 VA, 120-600 Vac)

Data of the housing type 1, 4X "indoor use only", 12, 13

For all contact blocks use 60 or 75 °C copper (Cu) conductor and wire size No. 12-14 AWG. Terminal tightening torque of 7,1 lb-in (0.8 Nm).

In conformity with standard: UL 508

Please contact our technical service for the list of approved products.

Dimensional drawings

Contacts type:

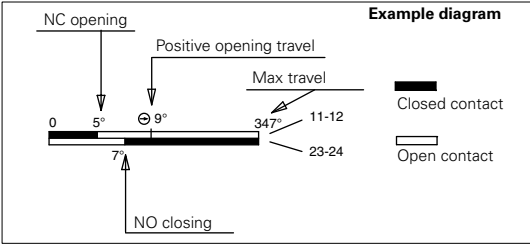
- L = slow action
- LO = slow action overlapped

Contact blocks

	Metal housing Stainless steel actuator	Metal housing Stainless steel actuator	Metal housing Stainless steel actuator
18 L	FD 1895 1NO+1NC 	FL 1895 1NO+1NC 	
7 LO	FD 795 1NO+1NC 	FL 795 1NO+1NC 	
9 L	FD 995 2NC 	FL 995 2NC 	
20 L	FD 2095 1NO+2NC 	FL 2095 1NO+2NC 	
21 L	FD 2195 3NC 	FL 2195 3NC 	
22 L	FD 2295 2NO+1NC 	FL 2295 2NO+1NC 	
33 L	FD 3395 1NO+1NC 	FL 3395 1NO+1NC 	FC 3395 1NO+1NC
34 L	FD 3495 2NC 	FL 3495 2NC 	FC 3495 2NC
Min. force	0,15 Nm (0,4 Nm)	0,15 Nm (0,4 Nm)	0,15 Nm (0,4 Nm)

How to read travel diagrams

All measures in the diagrams are in degrees



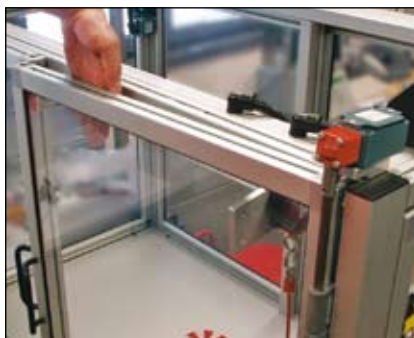
IMPORTANT:
In safety applications it is necessary to activate the switch **at least up to the positive opening point** indicated in the diagrams with the symbol ⊕. Operate the switch **at least with the positive opening force**, indicated between brackets, below each article, next the value of minimum force.



Regulation of intervention point



Temporary shaft locking (dowel provided).

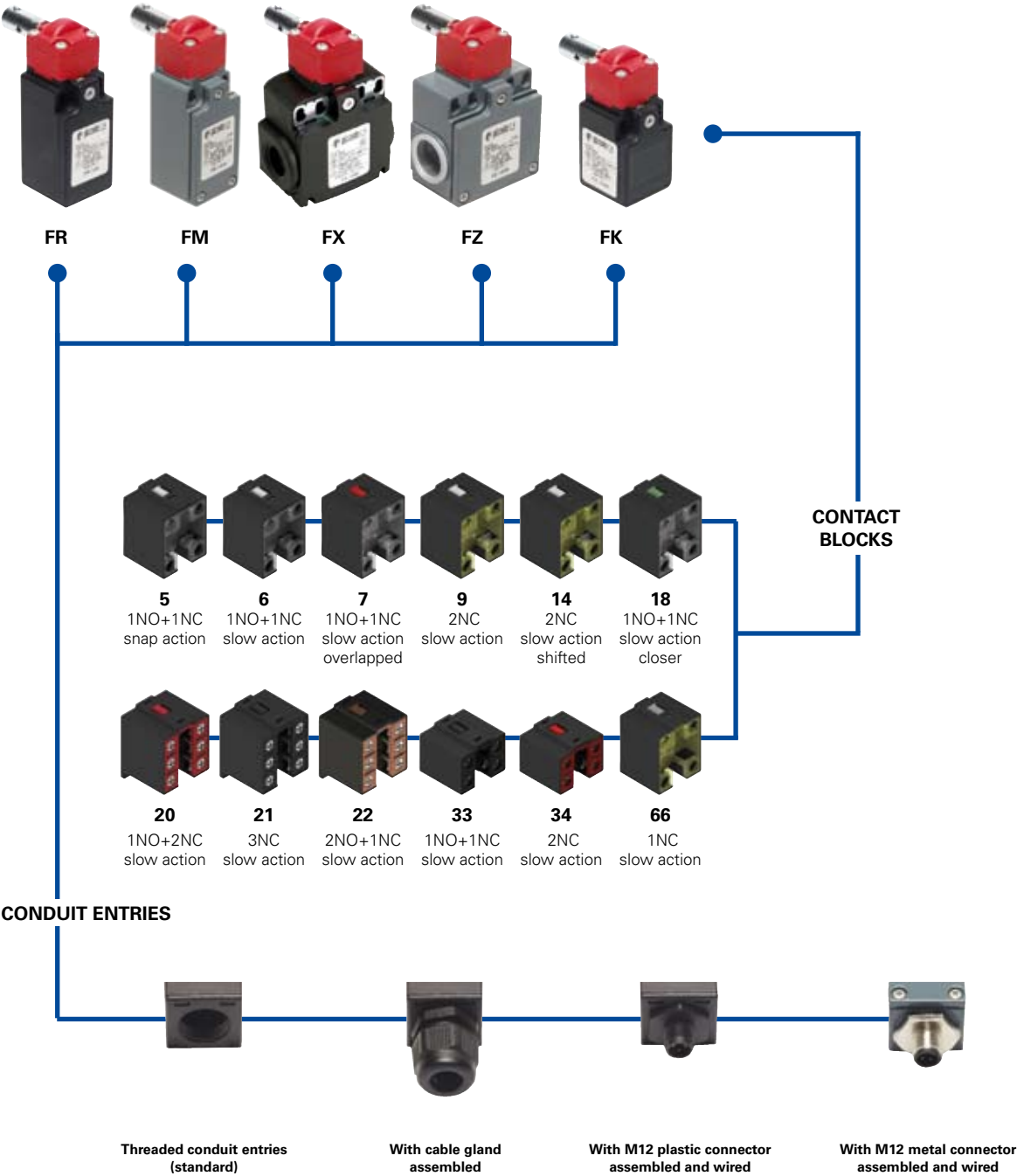


Verify the operating point according to EN 294, adjust the operating point again if necessary.



Switch locking (pin provided).

Selection diagram



—●— product option
—▶— accessory sold separately



Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

article		options	
FR 1896		-XGM2K70	
Housing FR polymer housing, one conduit entry FM metal housing, one conduit entry FX polymer housing, two conduit entries FZ metal housing, two conduit entries		Preinstalled cable gland or connectors no cable gland or connector (standard) K21 with assembled cable gland suitable for Ø 6 to Ø 12 mm cables range ... K70 with assembled 4 poles M12 plastic connector ... For the complete list of all combinations, please contact our technical office.	
Contact blocks 5 1NO+1NC, snap action 6 1NO+1NC, slow action 7 1NO+1NC, slow action overlapped 9 2NC, slow action 14 2NC, slow action shifted 18 1NO+1NC, slow action closer 20 1NO+2NC, slow action 21 3NC, slow action 22 2NO+1NC, slow action 33 1NO+1NC, slow action 34 2NC, slow action 66 1NC, slow action		Threaded conduit entry PG 13,5 (standard) A PG 11 (only for FR-FX housing) M1 M16x1,5 (only for FR-FX housing) M2 M20x1,5	
External metallic parts zinc-plated steel (standard) X stainless steel		Contacts type silver contacts (standard) G silver contacts gold plated 1 µm	

article		options	
FK 3396		-XGM1K22	
Housing FK polymer housing, one conduit entry		Preinstalled cable gland no cable gland (standard) K22 with assembled cable gland suitable for Ø 5 to Ø 10 mm cables range K26 with assembled cable gland suitable for Ø 3 to Ø 7 mm cables range	
Contact blocks 33 1NO+1NC, slow action 34 2NC, slow action		Threaded conduit entry PG 11 (standard) M1 M16x1,5	
External metallic parts zinc-plated steel (standard) X stainless steel		Contacts type silver contacts (standard) G silver contacts gold plated 1 µm	



Main data

- Metal housing or polymer housing, from one to two conduit entries
- Protection degree IP67
- 12 contact blocks available
- Stainless steel actuator
- M12 assembled connector versions
- Silver contacts gold plated versions
- Stainless steel external parts versions


Markings and quality marks:



Approval IMQ: EG610 (FR-FX-FK series)
EG609 (FM-FZ series)
Approval UL: E131787
Approval CCC: 2007010305230013 (FR-FX-FK series)
2007010305229998 (FM-FZ series)
Approval ECU: 1010151
Approval GOST: POCC IT.AB24.B04512

Technical data

Housing

Housing type FR, FX and FK made of glass-reinforced polymer, self-extinguishing, shock-proof thermoplastic resin 
Housing type FM and FZ made of metal, coated with baked epoxy powder.
FR, FM and FK series one conduit entry
FX and FZ series two conduit entries
Protection degree: IP67 according to EN 60529 with cable gland having equal or higher protection degree

General data

For safety applications up to SIL 3 / PL e
Safety parameters: see page 7/34
Ambient temperature: from -25°C to +80°C
Version for operation in ambient temperature from -40°C to +80° C on request
Max actuation frequency: 3600 operations cycles¹/hour
Mechanical endurance: 1 million of operations cycles¹
Max actuating speed: 180°/s
Min. actuating speed: 2°/s
Driving torque for installation: see pages 7/1-7/12
(1) One operation cycle means two movements, one to close and one to open contacts, as foreseen by EN 60947-5-1 standard..

Cross section of the conductors (flexible copper wire)


Contact blocks 20, 21, 22, 33, 34:	min.	1 x 0,34 mm ²	(1 x AWG 22)
	max.	2 x 1,5 mm ²	(2 x AWG 16)
Contact blocks 5, 6, 7, 9, 14, 18, 66:	min.	1 x 0,5 mm ²	(1 x AWG 20)
	max.	2 x 2,5 mm ²	(2 x AWG 14)

In conformity with standards:

IEC 60947-5-1, EN 60947-5-1, EN 60947-1, IEC 60204-1, EN 60204-1, EN 1088, EN ISO 12100-1, EN ISO 12100-2, IEC 60529, EN 60529, NFC 63-140, VDE 0660-200, VDE 0113.
Approvals:
IEC 60947-5-1, UL 508, GB14048.5-2001.

In conformity with requirements requested by:

Low Voltage Directive 2006/95/EC, Machinery Directive 2006/42/EC and Electromagnetic Compatibility 2004/108/EC.
Positive contact opening in conformity with standards:
IEC 60947-5-1, EN 60947-5-1, VDE 0660-206.

 If not expressly indicated in this chapter, for the right installation and the correct utilization of all articles see requirements indicated from page 7/1 to page 7/12.

Electrical data			Utilization categories			
without connector	Thermal current (I _{th}):	10 A	Alternate current: AC15 (50...60 Hz)			
	Rated insulation voltage (U _i):	500 Vac 600 Vdc	U _e (V)	250	400	500
		400 Vac 500 Vdc (contact blocks 20, 21, 22, 33, 34)	I _e (A)	6	4	1
	Rated impulse withstand voltage (U _{imp}):	6 kV	Direct current: DC13			
		4 kV (contact blocks 20, 21, 22, 33, 34)	U _e (V)	24	125	250
with 4 or 5 poles M12 connector	Conditional short circuit current:	1000 A according to EN 60947-5-1	I _e (A)	6	1,1	0,4
	Protection against short circuits:	fuse 10 A 500 V type aM	Alternate current: AC15 (50...60 Hz)			
	Pollution degree:	3	U _e (V)	24	120	250
	Thermal current (I _{th}):	4 A	I _e (A)	4	4	4
	Rated insulation voltage (U _i):	250 Vac 300 Vdc	Direct current: DC13			
with 8 poles M12 connector	Protection against short circuits:	fuse 4 A 500 V type gG	U _e (V)	24	125	250
	Pollution degree:	3	I _e (A)	4	1,1	0,4
	Thermal current (I _{th}):	2 A	Alternate current: AC15 (50...60 Hz)			
	Rated insulation voltage (U _i):	30 Vac 36 Vdc	U _e (V)	24		
	Protection against short circuits:	fuse 2 A 500 V type gG	I _e (A)	2		
	Pollution degree:	3	Direct current: DC13			
			U _e (V)	24		
			I _e (A)	2		

Description

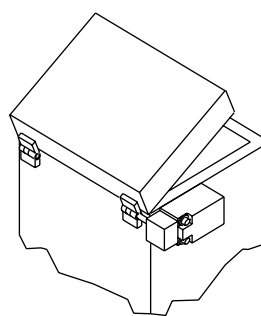
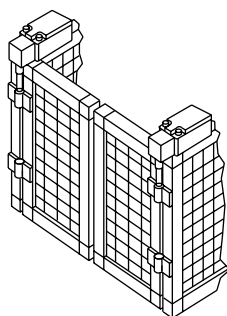
These safety switches have been designed to control gates or guards that protect the hazardous parts of machines. They are very sensitive and positively open the contact block after few rotation degrees, sending the stop signal immediately. The head adjustable in 90° steps allows their installation in four different positions. Available with polymer or metal housing, with protection degree IP67. Its special shape allows to use this type of switches also in those areas where dust and dirt could block working of normal safety switches with separate actuator.

Rotating heads



Removing the four fastening screws, in all switches, it is possible to rotate the head in 90° steps.

Installation examples



Data type approved by IMQ, CCC and EZU

Rated insulation voltage (Ui): 500 Vac
400 Vac (for contact blocks 20, 21, 22, 33, 34)

Thermal current (Ith): 10 A

Protection against short circuits: fuse 10 A 500 V type aM

Rated impulse withstand voltage (U_{imp}): 6 kV
4 kV (for contact blocks 20, 21, 22, 33, 34)

Protection degree: IP67

MV terminals (screw clamps)

Pollution degree 3

Utilization category: AC15

Operation voltage (Ue): 400 Vac (50 Hz)

Operation current (Ie): 3 A

Forms of the contact element: Zb, Y+Y, Y+Y+X, Y+Y+Y, Y+X+X

Positive opening of contacts on contact block 5, 6, 7, 9, 14, 18, 20, 21, 22, 33, 34

In conformity with standards: EN 60947-1, EN 60947-5-1+ A1:2009, fundamental requirements of the Low Voltage Directive 2006/95/CE.

Please contact our technical service for the list of approved products.

Data type approved by UL

Utilization categories Q300 (69 VA, 125-250 Vdc)
A600 (720 VA, 120-600 Vac)

Data of the housing type 1, 4X "indoor use only", 12, 13

For all contact blocks use 60 or 75 °C copper (Cu) conductor and wire size No. 12-14 AWG. Terminal tightening torque of 7,1 lb-in (0.8 Nm).

In conformity with standard: UL 508

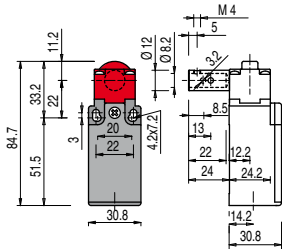
Please contact our technical service for the list of approved products.

Dimensional drawings

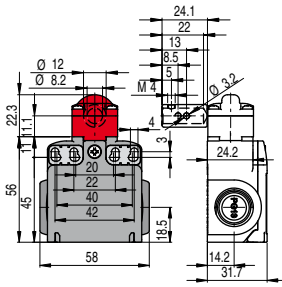
Contacts type:

- R** = snap action
- L** = slow action
- LO** = slow action overlapped
- LS** = slow action shifted

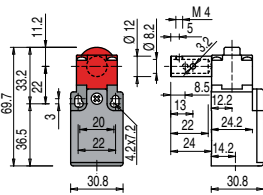
Polymer housing



Polymer housing



Polymer housing



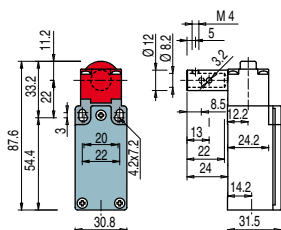
Contact blocks

5	R	FR 596	➔	1NO+1NC	FX 596	➔	1NO+1NC	
6	L	FR 696	➔	1NO+1NC	FX 696	➔	1NO+1NC	
7	LO	FR 796	➔	1NO+1NC	FX 796	➔	1NO+1NC	
9	L	FR 996	➔	2NC	FX 996	➔	2NC	
14	LS	FR 1496	➔	2NC	FX 1496	➔	2NC	
18	L	FR 1896	➔	1NO+1NC	FX 1896	➔	1NO+1NC	
20	L	FR 2096	➔	1NO+2NC	FX 2096	➔	1NO+2NC	
21	L	FR 2196	➔	3NC	FX 2196	➔	3NC	
22	L	FR 2296	➔	2NO+1NC	FX 2296	➔	2NO+1NC	
33	L	FR 3396	➔	1NO+1NC	FX 3396	➔	1NO+1NC	FK 3396 ➔ 1NO+1NC
34	L	FR 3496	➔	2NC	FX 3496	➔	2NC	FK 3496 ➔ 2NC
66	L	FR 6696	➔	1NC	FX 6696	➔	1NC	
Min. force		0,15 Nm (0,4 Nm ➔)			0,15 Nm (0,4 Nm ➔)			0,15 Nm (0,4 Nm ➔)
Travel diagrams		page 7/8 - group 9			page 7/8 - group 9			page 7/8 - group 9

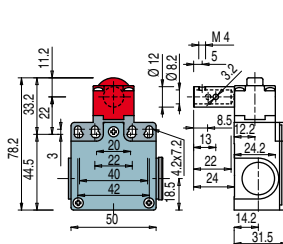
Contacts type:

- R** = snap action
- L** = slow action
- LO** = slow action overlapped
- LS** = slow action shifted

Metal housing



Metal housing



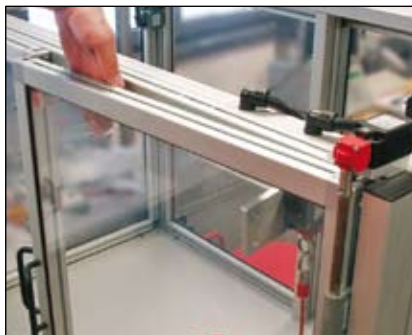
Contact blocks

5	R	FM 596	➔	1NO+1NC	FZ 596	➔	1NO+1NC
6	L	FM 696	➔	1NO+1NC	FZ 696	➔	1NO+1NC
7	LO	FM 796	➔	1NO+1NC	FZ 796	➔	1NO+1NC
9	L	FM 996	➔	2NC	FZ 996	➔	2NC
14	LS	FM 1496	➔	2NC	FZ 1496	➔	2NC
18	L	FM 1896	➔	1NO+1NC	FZ 1896	➔	1NO+1NC
20	L	FM 2096	➔	1NO+2NC	FZ 2096	➔	1NO+2NC
21	L	FM 2196	➔	3NC	FZ 2196	➔	3NC
22	L	FM 2296	➔	2NO+1NC	FZ 2296	➔	2NO+1NC
33	L	FM 3396	➔	1NO+1NC	FZ 3396	➔	1NO+1NC
34	L	FM 3496	➔	2NC	FZ 3496	➔	2NC
66	L	FM 6696	➔	1NC	FZ 6696	➔	1NC
Min. force		0,15 Nm (0,4 Nm ➔)			0,15 Nm (0,4 Nm ➔)		
Travel diagrams		page 7/8 - group 9			page 7/8 - group 9		

Regulation of intervention point



Temporary shaft locking (dowel provided).



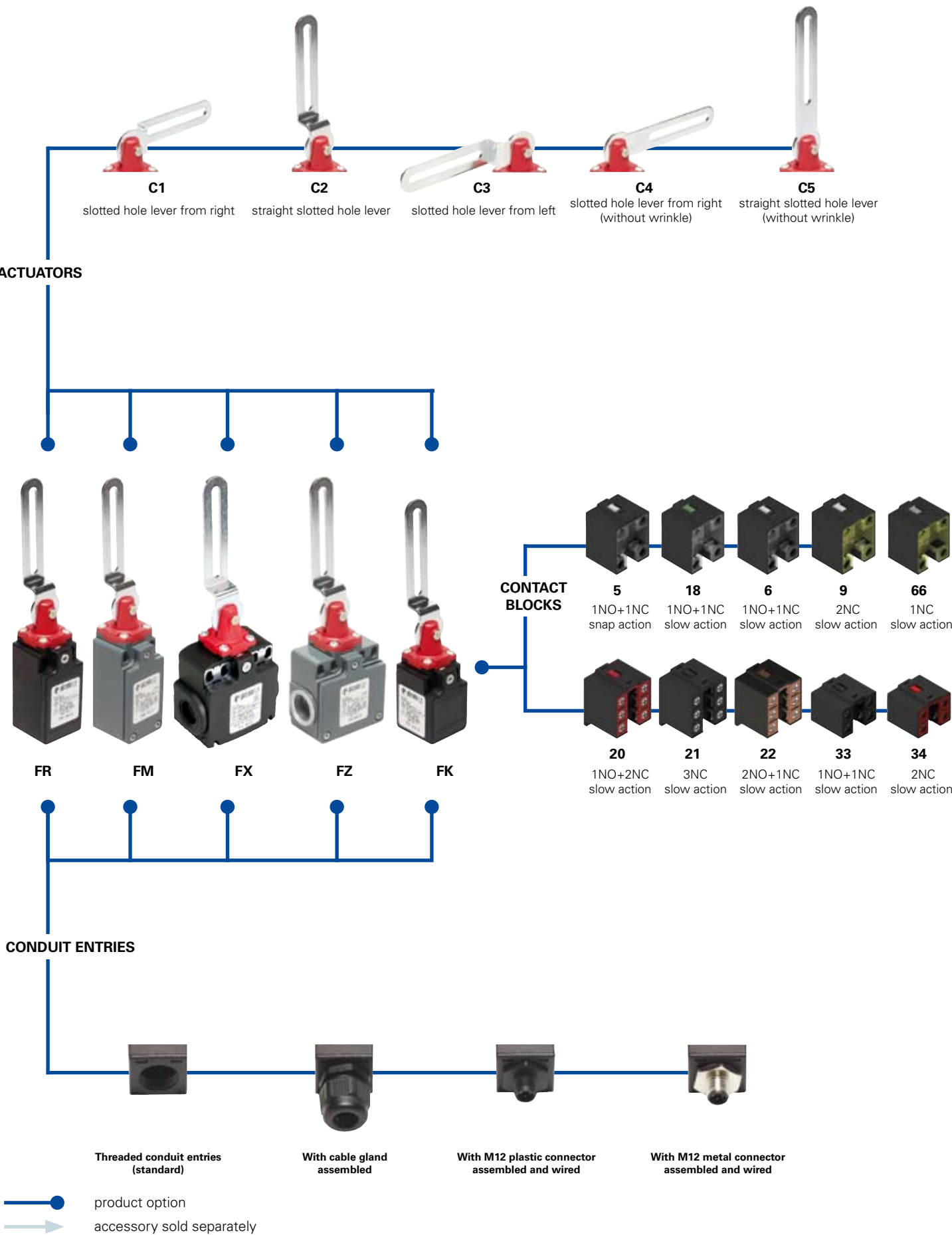
Verify the operating point according to EN 294, adjust the operating point again if necessary.



Switch locking (pin provided).

Items with code on the **green** background are available in stock

Selection diagram





Code structure

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.

article options
FR 18C1-GM2K70

Housing	
FR	polymer housing, one conduit entry
FM	metal housing, one conduit entry
FX	polymer housing, two conduit entries
FZ	metal housing, two conduit entries

Contact blocks	
18	1NO+1NC, slow action
5	1NO+1NC, snap action
6	1NO+1NC, slow action
9	2NC, slow action
20	1NO+2NC, slow action
21	3NC, slow action
22	2NO+1NC, slow action
33	1NO+1NC, slow action
34	2NC, slow action
66	1NC, slow action

Head type	
C1	slotted hole lever from right
C2	straight slotted hole lever
C3	slotted hole lever from left
C4	slotted hole lever from right (without wrinkle)
C5	straight slotted hole lever (without wrinkle)

Preinstalled cable gland or connectors	
	no cable gland or connector (standard)
K21	with assembled cable gland suitable for Ø 6 to Ø 12 mm cables range
...
K70	with assembled 4 poles M12 plastic connector
...

For the complete list of all combinations, please contact our technical office.

Threaded conduit entry	
	PG 13,5 (standard)
A	PG 11 (only for FR-FX housing)
M1	M16x1,5 (only for FR-FX housing)
M2	M20x1,5

Contacts type	
	silver contacts (standard)
G	silver contacts gold plated 1 µm

article options
FK 33C1-GM1K22

Housing	
FK	polymer housing, one conduit entry

Contact blocks	
33	1NO+1NC, slow action
34	2NC, slow action

Head type	
C1	slotted hole lever from right
C2	straight slotted hole lever
C3	slotted hole lever from left
C4	slotted hole lever from right (without wrinkle)
C5	straight slotted hole lever (without wrinkle)

Preinstalled cable gland	
	no cable gland (standard)
K22	with assembled cable gland suitable for Ø 5 to Ø 10 mm cables range
K26	with assembled cable gland suitable for Ø 3 to Ø 7 mm cables range

Threaded conduit entry	
	PG 11 (standard)
M1	M16x1,5

Contacts type	
	silver contacts (standard)
G	silver contacts gold plated 1 µm



Main data

- Metal housing or polymer housing, from one to two conduit entries
- Protection degree IP67
- 10 contact blocks available
- M12 assembled connector versions
- Silver contacts gold plated versions


Markings and quality marks:



Approval IMQ: EG610 (FR-FX-FK series)
EG609 (FM-FZ series)
Approval UL: E131787
Approval CCC: 2007010305230013 (FR-FX-FK series)
2007010305229998 (FM-FZ series)
Approval ECU: 1010151
Approval GOST: POCC IT.AB24.B04512

Technical data

Housing

Housing type FR, FX and FK made of glass-reinforced polymer, self-extinguishing, shock-proof thermoplastic resin 
Housing type FM and FZ made of metal, coated with baked epoxy powder.
FR, FM and FK series one conduit entry
FX and FZ series two conduit entries
Protection degree: IP67 according to EN 60529 with cable gland having equal or higher protection degree

General data

For safety applications up to SIL 3 / PL e
Safety parameters: see page 7/34
Ambient temperature: from -25°C to +80°C
Version for operation in ambient temperature from -40°C to +80° C on request
Max actuation frequency: 3600 operations cycles¹/hour
Mechanical endurance: 1 million of operations cycles¹
Max actuating speed: 180°/s
Min. actuating speed: 2°/s
Driving torque for installation: see pages 7/1-7/12
(1) One operation cycle means two movements, one to close and one to open contacts, as foreseen by EN 60947-5-1 standard..

Cross section of the conductors (flexible copper wire)

Contact blocks 20, 21, 22, 33, 34:	min.	1 x 0,34 mm ²	(1 x AWG 22)
	max.	2 x 1,5 mm ²	(2 x AWG 16)
Contact blocks 5, 7, 9, 18:	min.	1 x 0,5 mm ²	(1 x AWG 20)
	max.	2 x 2,5 mm ²	(2 x AWG 14)

In conformity with standards:

IEC 60947-5-1, EN 60947-5-1, EN 60947-1, IEC 60204-1, EN 60204-1, EN 1088, EN ISO 12100-1, EN ISO 12100-2, IEC 60529, EN 60529, NFC 63-140, VDE 0660-200, VDE 0113.

Approvals:


IEC 60947-5-1, UL 508, GB14048.5-2001.

In conformity with requirements requested by:

Low Voltage Directive 2006/95/EC, Machinery Directive 2006/42/EC and Electromagnetic Compatibility 2004/108/EC.

Positive contact opening in conformity with standards:

IEC 60947-5-1, EN 60947-5-1, VDE 0660-206.

 If not expressly indicated in this chapter, for the right installation and the correct utilization of all articles see requirements indicated from page 7/1 to page 7/12.

Electrical data			Utilization categories			
without connector	Thermal current (I _{th}):	10 A	Alternate current: AC15 (50...60 Hz)			
	Rated insulation voltage (U _i):	500 Vac 600 Vdc	U _e (V)	250	400	500
		400 Vac 500 Vdc (contact blocks 20, 21, 22, 33, 34)	I _e (A)	6	4	1
	Rated impulse withstand voltage (U _{imp}):	6 kV	Direct current: DC13			
		4 kV (contact blocks 20, 21, 22, 33, 34)	U _e (V)	24	125	250
with 4 or 5 poles M12 connector	Conditional short circuit current:	1000 A according to EN 60947-5-1	I _e (A)	6	1,1	0,4
	Protection against short circuits:	fuse 10 A 500 V type aM	Alternate current: AC15 (50...60 Hz)			
	Pollution degree:	3	U _e (V)	24	120	250
	Thermal current (I _{th}):	4 A	I _e (A)	4	4	4
	Rated insulation voltage (U _i):	250 Vac 300 Vdc	Direct current: DC13			
with 8 poles M12 connector	Protection against short circuits:	fuse 4 A 500 V type gG	U _e (V)	24	125	250
	Pollution degree:	3	I _e (A)	4	1,1	0,4
	Thermal current (I _{th}):	2 A	Alternate current: AC15 (50...60 Hz)			
	Rated insulation voltage (U _i):	30 Vac 36 Vdc	U _e (V)	24		
	Protection against short circuits:	fuse 2 A 500 V type gG	I _e (A)	2		
	Pollution degree:	3	Direct current: DC13			
			U _e (V)	24		
			I _e (A)	2		



Description

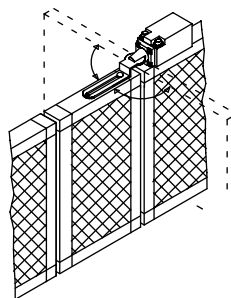
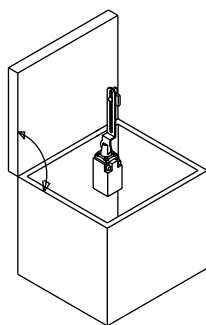
These safety switches are used to control gates or doors with hinge protecting hazardous parts of machines. Easy to install, they do not need the interaction with the hinge of the guard. Very sensitive, they positively open the contacts after few rotation degrees, sending the stop signal immediately.

Rotating heads



Removing the four fastening screws, in all switches, it is possible to rotate the head in 90° steps.

Installation examples



Data type approved by IMQ, CCC and EZU

Rated insulation voltage (Ui): 500 Vac
400 Vac (for contact blocks 20, 21, 22, 33, 34)
Thermal current (Ith): 10 A
Protection against short circuits: fuse 10 A 500 V type aM
Rated impulse withstand voltage (U_{imp}): 6 kV
4 kV (for contact blocks 20, 21, 22, 33, 34)
Protection degree: IP67
MV terminals (screw clamps)
Pollution degree 3
Utilization category: AC15
Operation voltage (Ue): 400 Vac (50 Hz)
Operation current (Ie): 3 A
Forms of the contact element: Zb, Y+Y, Y+Y+X, Y+Y+Y, Y+X+X
Positive opening of contacts on contact block 5, 7, 9, 18, 20, 21, 22, 33, 34

In conformity with standards: EN 60947-1, EN 60947-5-1+ A1:2009, fundamental requirements of the Low Voltage Directive 2006/95/CE.

Please contact our technical service for the list of approved products.

Data type approved by UL

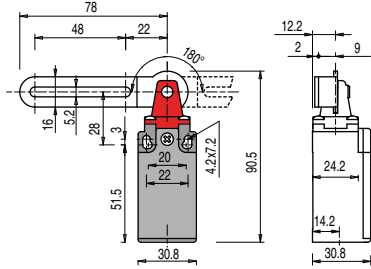
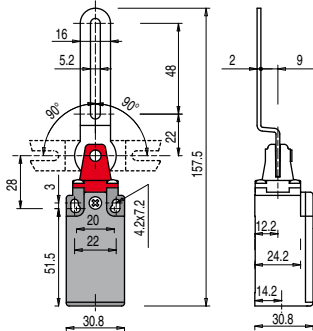
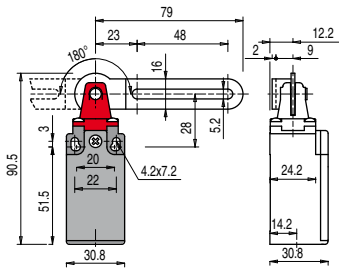
Utilization categories Q300 (69 VA, 125-250 Vdc)
A600 (720 VA, 120-600 Vac)
Data of the housing type 1, 4X "indoor use only", 12, 13
For all contact blocks use 60 or 75 °C copper (Cu) conductor and wire size No. 12-14 AWG. Terminal tightening torque of 7,1 lb in (0.8 Nm).
In conformity with standard: UL 508

Please contact our technical service for the list of approved products.

Dimensional drawings

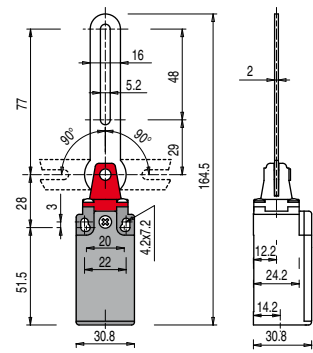
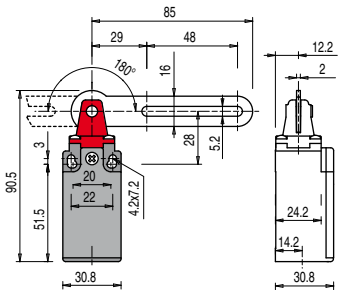
Contacts type:

- R** = snap action
- L** = slow action
- LA** = slow action closer



Contact blocks

5	R	FR 5C1	➔	1NO+1NC	FR 5C2	➔	1NO+1NC	FR 5C3	➔	1NO+1NC
6	L	FR 6C1	➔	1NO+1NC	FR 6C2	➔	1NO+1NC	FR 6C3	➔	1NO+1NC
9	L	FR 9C1	➔	2NC	FR 9C2	➔	2NC	FR 9C3	➔	2NC
18	LA	FR 18C1	➔	1NO+1NC	FR 18C2	➔	1NO+1NC	FR 18C3	➔	1NO+1NC
20	L	FR 20C1	➔	1NO+2NC	FR 20C2	➔	1NO+2NC	FR 20C3	➔	1NO+2NC
21	L	FR 21C1	➔	3NC	FR 21C2	➔	3NC	FR 21C3	➔	3NC
22	L	FR 22C1	➔	2NO+1NC	FR 22C2	➔	2NO+1NC	FR 22C3	➔	2NO+1NC
33	L	FR 33C1	➔	1NO+1NC	FR 33C2	➔	1NO+1NC	FR 33C3	➔	1NO+1NC
34	L	FR 34C1	➔	2NC	FR 34C2	➔	2NC	FR 34C3	➔	2NC
66	L	FR 66C1	➔	1NC	FR 66C2	➔	1NC	FR 66C3	➔	1NC
Min. force		0,11 Nm (0,15 Nm ➔)			0,11 Nm (0,15 Nm ➔)			0,11 Nm (0,15 Nm ➔)		
Travel diagrams		page 7/8 - group 10			page 7/8 - group 11			page 7/8 - group 10		



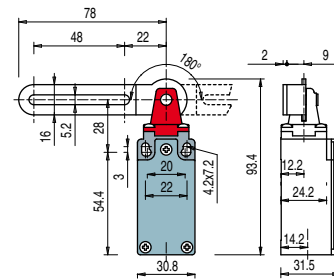
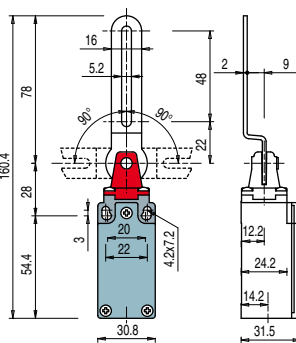
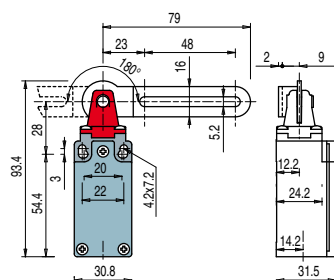
Contact blocks

5	R	FR 5C4	➔	1NO+1NC	FR 5C5	➔	1NO+1NC	
6	L	FR 6C4	➔	1NO+1NC	FR 6C5	➔	1NO+1NC	
9	L	FR 9C4	➔	2NC	FR 9C5	➔	2NC	
18	LA	FR 18C4	➔	1NO+1NC	FR 18C5	➔	1NO+1NC	
20	L	FR 20C4	➔	1NO+2NC	FR 20C5	➔	1NO+2NC	
21	L	FR 21C4	➔	3NC	FR 21C5	➔	3NC	
22	L	FR 22C4	➔	2NO+1NC	FR 22C5	➔	2NO+1NC	
33	L	FR 33C4	➔	1NO+1NC	FR 33C5	➔	1NO+1NC	
34	L	FR 34C4	➔	2NC	FR 34C5	➔	2NC	
66	L	FR 66C4	➔	1NC	FR 66C5	➔	1NC	
Min. force		0,11 Nm (0,15 Nm ➔)			0,11 Nm (0,15 Nm ➔)			
Travel diagrams		page 7/8 - group 10			page 7/8 - group 11			



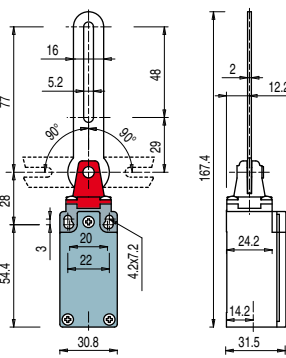
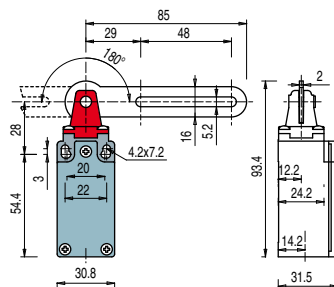
Contacts type:

R = snap action
L = slow action
LA = slow action
closer



Contact blocks

5	R	FM 5C1	➔	1NO+1NC	FM 5C2	➔	1NO+1NC	FM 5C3	➔	1NO+1NC
6	L	FM 6C1	➔	1NO+1NC	FM 6C2	➔	1NO+1NC	FM 6C3	➔	1NO+1NC
9	L	FM 9C1	➔	2NC	FM 9C2	➔	2NC	FM 9C3	➔	2NC
18	LA	FM 18C1	➔	1NO+1NC	FM 18C2	➔	1NO+1NC	FM 18C3	➔	1NO+1NC
20	L	FM 20C1	➔	1NO+2NC	FM 20C2	➔	1NO+2NC	FM 20C3	➔	1NO+2NC
21	L	FM 21C1	➔	3NC	FM 21C2	➔	3NC	FM 21C3	➔	3NC
22	L	FM 22C1	➔	2NO+1NC	FM 22C2	➔	2NO+1NC	FM 22C3	➔	2NO+1NC
33	L	FM 33C1	➔	1NO+1NC	FM 33C2	➔	1NO+1NC	FM 33C3	➔	1NO+1NC
34	L	FM 34C1	➔	2NC	FM 34C2	➔	2NC	FM 34C3	➔	2NC
66	L	FM 66C1	➔	1NC	FM 66C2	➔	1NC	FM 66C3	➔	1NC
Min. force		0,11 Nm (0,15 Nm ➔)			0,11 Nm (0,15 Nm ➔)			0,11 Nm (0,15 Nm ➔)		
Travel diagrams		page 7/8 - group 10			page 7/8 - group 11			page 7/8 - group 10		

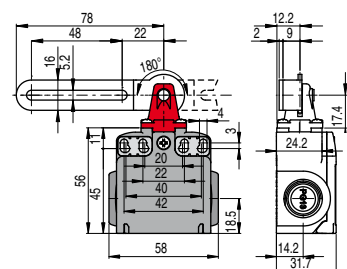
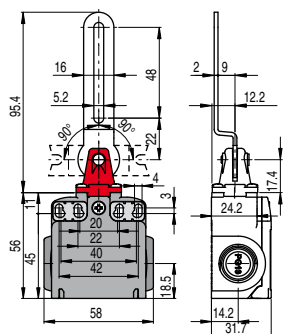
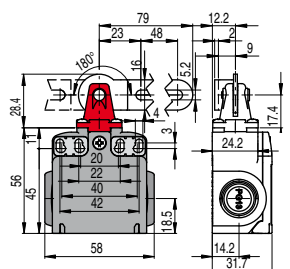


Contact blocks












































5	R	FM 5C4	➔	1NO+1NC	FM 5C5	➔	1NO+1NC	
6	L	FM 6C4	➔	1NO+1NC	FM 6C5	➔	1NO+1NC	
9	L	FM 9C4	➔	2NC	FM 9C5	➔	2NC	
18	LA	FM 18C4	➔	1NO+1NC	FM 18C5	➔	1NO+1NC	
20	L	FM 20C4	➔	1NO+2NC	FM 20C5	➔	1NO+2NC	
21	L	FM 21C4	➔	3NC	FM 21C5	➔	3NC	
22	L	FM 22C4	➔	2NO+1NC	FM 22C5	➔	2NO+1NC	
33	L	FM 33C4	➔	1NO+1NC	FM 33C5	➔	1NO+1NC	
34	L	FM 34C4	➔	2NC	FM 34C5	➔	2NC	
66	L	FM 66C4	➔	1NC	FM 66C5	➔	1NC	
Min. force		0,11 Nm (0,15 Nm ➔)			0,11 Nm (0,15 Nm ➔)			
Travel diagrams		page 7/8 - group 10			page 7/8 - group 11			

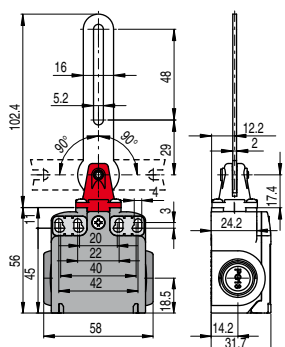
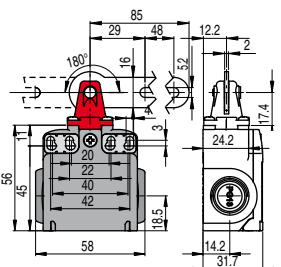
Contacts type:

R = snap action
L = slow action
LA = slow action
closer



Contact blocks

5		FX 5C1		1NO+1NC	FX 5C2		1NO+1NC	FX 5C3		1NO+1NC
6		FX 6C1		1NO+1NC	FX 6C2		1NO+1NC	FX 6C3		1NO+1NC
9		FX 9C1		2NC	FX 9C2		2NC	FX 9C3		2NC
18		FX 18C1		1NO+1NC	FX 18C2		1NO+1NC	FX 18C3		1NO+1NC
20		FX 20C1		1NO+2NC	FX 20C2		1NO+2NC	FX 20C3		1NO+2NC
21		FX 21C1		3NC	FX 21C2		3NC	FX 21C3		3NC
22		FX 22C1		2NO+1NC	FX 22C2		2NO+1NC	FX 22C3		2NO+1NC
33		FX 33C1		1NO+1NC	FX 33C2		1NO+1NC	FX 33C3		1NO+1NC
34		FX 34C1		2NC	FX 34C2		2NC	FX 34C3		2NC
66		FX 66C1		1NC	FX 66C2		1NC	FX 66C3		1NC
Min. force		0,11 Nm (0,15 Nm )			0,11 Nm (0,15 Nm )			0,11 Nm (0,15 Nm )		
Travel diagrams		page 7/8 - group 10			page 7/8 - group 11			page 7/8 - group 10		



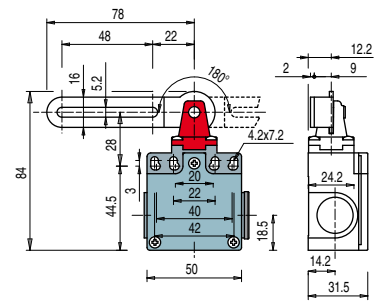
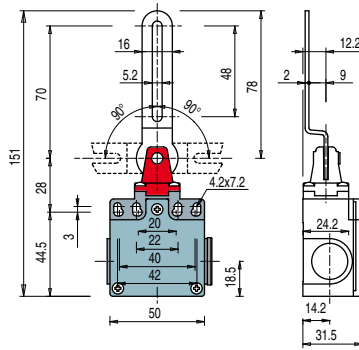
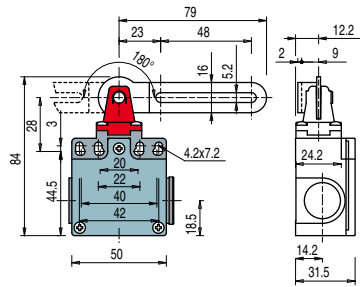
Contact blocks

5		FX 5C4		1NO+1NC	FX 5C5		1NO+1NC	
6		FX 6C4		1NO+1NC	FX 6C5		1NO+1NC	
9		FX 9C4		2NC	FX 9C5		2NC	
18		FX 18C4		1NO+1NC	FX 18C5		1NO+1NC	
20		FX 20C4		1NO+2NC	FX 20C5		1NO+2NC	
21		FX 21C4		3NC	FX 21C5		3NC	
22		FX 22C4		2NO+1NC	FX 22C5		2NO+1NC	
33		FX 33C4		1NO+1NC	FX 33C5		1NO+1NC	
34		FX 34C4		2NC	FX 34C5		2NC	
66		FX 66C4		1NC	FX 66C5		1NC	
Min. force		0,11 Nm (0,15 Nm			0,11 Nm (0,15 Nm			
Travel diagrams		page 7/8 - group 10			page 7/8 - group 11			



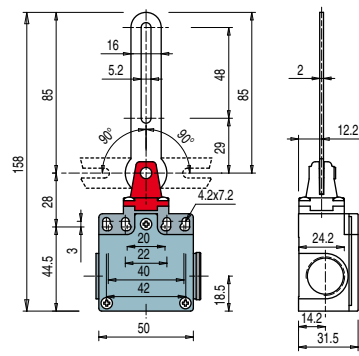
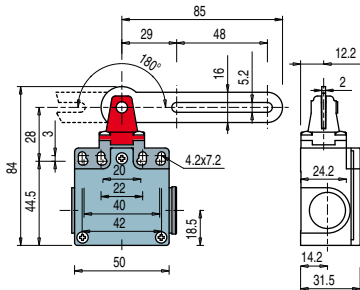
Contacts type:

R = snap action
L = slow action
LA = slow action
closer



Contact blocks

5	R	FZ 5C1	➔	1NO+1NC	FZ 5C2	➔	1NO+1NC	FZ 5C3	➔	1NO+1NC
6	L	FZ 6C1	➔	1NO+1NC	FZ 6C2	➔	1NO+1NC	FZ 6C3	➔	1NO+1NC
9	L	FZ 9C1	➔	2NC	FZ 9C2	➔	2NC	FZ 9C3	➔	2NC
18	LA	FZ 18C1	➔	1NO+1NC	FZ 18C2	➔	1NO+1NC	FZ 18C3	➔	1NO+1NC
20	L	FZ 20C1	➔	1NO+2NC	FZ 20C2	➔	1NO+2NC	FZ 20C3	➔	1NO+2NC
21	L	FZ 21C1	➔	3NC	FZ 21C2	➔	3NC	FZ 21C3	➔	3NC
22	L	FZ 22C1	➔	2NO+1NC	FZ 22C2	➔	2NO+1NC	FZ 22C3	➔	2NO+1NC
33	L	FZ 33C1	➔	1NO+1NC	FZ 33C2	➔	1NO+1NC	FZ 33C3	➔	1NO+1NC
34	L	FZ 34C1	➔	2NC	FZ 34C2	➔	2NC	FZ 34C3	➔	2NC
66	L	FZ 66C1	➔	1NC	FZ 66C2	➔	1NC	FZ 66C3	➔	1NC
Min. force		0,11 Nm (0,15 Nm ➔)			0,11 Nm (0,15 Nm ➔)			0,11 Nm (0,15 Nm ➔)		
Travel diagrams		page 7/8 - group 10			page 7/8 - group 11			page 7/8 - group 10		

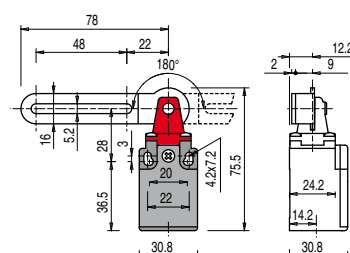
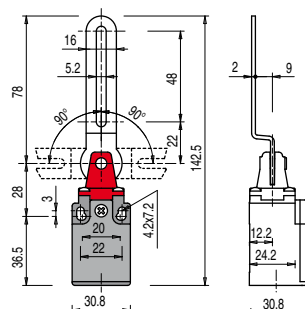
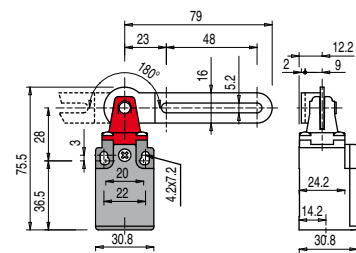


Contact blocks












5	R	FZ 5C4	➔	1NO+1NC	FZ 5C5	➔	1NO+1NC	
6	L	FZ 6C4	➔	1NO+1NC	FZ 6C5	➔	1NO+1NC	
9	L	FZ 9C4	➔	2NC	FZ 9C5	➔	2NC	
18	LA	FZ 18C4	➔	1NO+1NC	FZ 18C5	➔	1NO+1NC	
20	L	FZ 20C4	➔	1NO+2NC	FZ 20C5	➔	1NO+2NC	
21	L	FZ 21C4	➔	3NC	FZ 21C5	➔	3NC	
22	L	FZ 22C4	➔	2NO+1NC	FZ 22C5	➔	2NO+1NC	
33	L	FZ 33C4	➔	1NO+1NC	FZ 33C5	➔	1NO+1NC	
34	L	FZ 34C4	➔	2NC	FZ 34C5	➔	2NC	
66	L	FZ 66C4	➔	1NC	FZ 66C5	➔	1NC	
Min. force		0,11 Nm (0,15 Nm ➔)			0,11 Nm (0,15 Nm ➔)			
Travel diagrams		page 7/8 - group 10			page 7/8 - group 11			

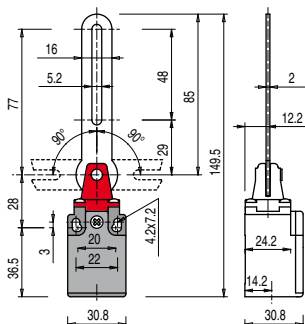
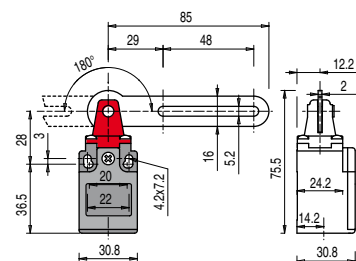
Contacts type:

R = snap action
L = slow action











Contact blocks

33		FK 33C1	 1NO+1NC	FK 33C2	 1NO+1NC	FK 33C3	 1NO+1NC
34		FK 34C1	 2NC	FK 34C2	 2NC	FK 34C3	 2NC
Min. force		0,11 Nm (0,15 Nm )		0,11 Nm (0,15 Nm )		0,11 Nm (0,15 Nm )	
Travel diagrams		page 7/8 - group 10		page 7/8 - group 11		page 7/8 - group 10	



Contact blocks

33		FK 33C4  1NO+1NC	FK 33C5  1NO+1NC	
34		FK 34C4  2NC	FK 34C5  2NC	
Min. force		0,11 Nm (0,15 Nm )	0,11 Nm (0,15 Nm )	
Travel diagrams		page 7/8 - group 10	page 7/8 - group 11	

[illegible]This image shows a full page of blank graph paper. The grid consists of small, equal-sized squares formed by thin black lines. There are no margins, text, or other markings on the page.

4/74